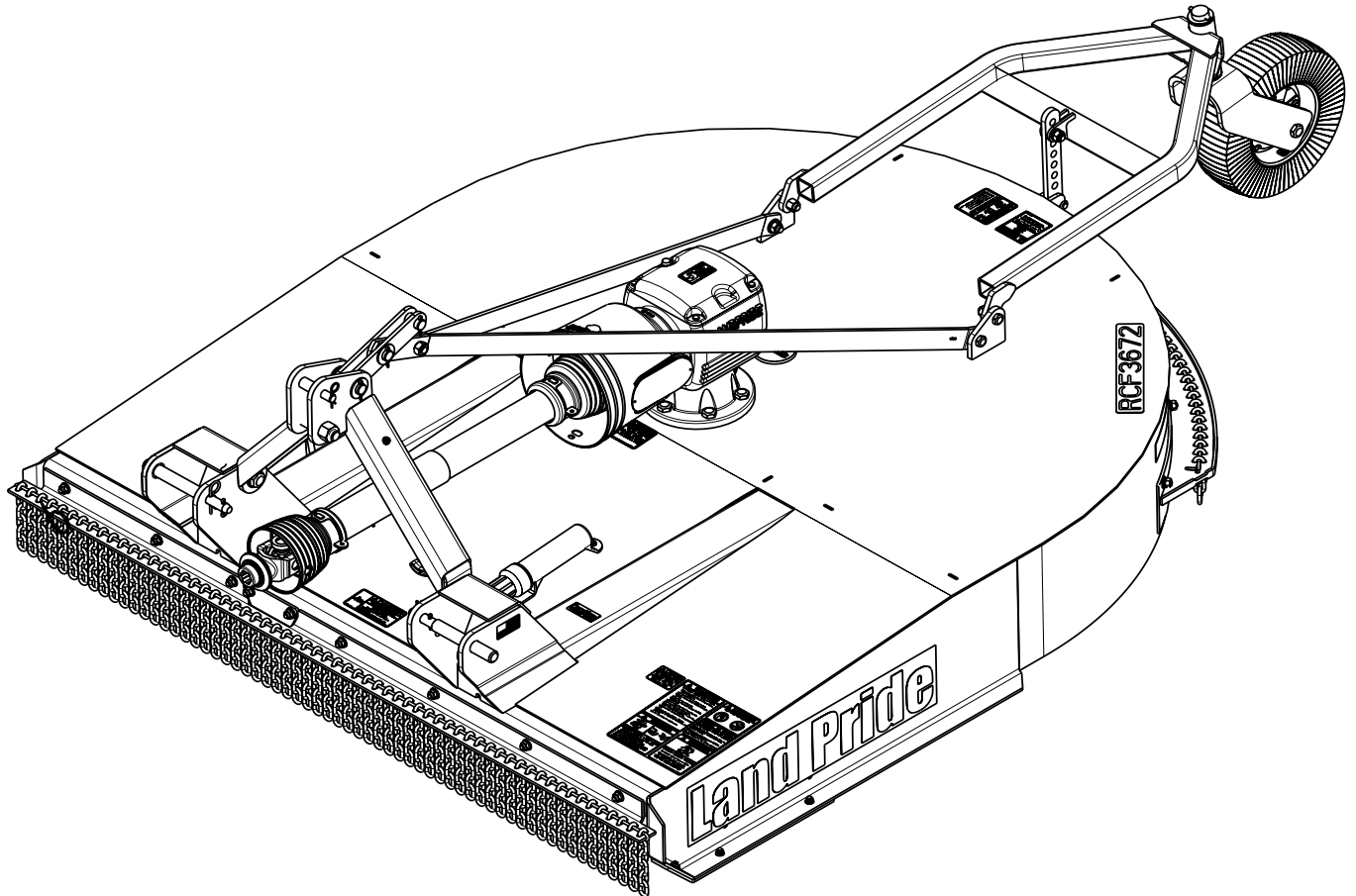


Rotary Cutters

RCF3672



30564

326-246M Operator's Manual



Read the Operator's Manual entirely. When you see this symbol, the subsequent instructions and warnings are serious - follow without exception. Your life and the lives of others depend on it!

Cover photo may show optional equipment not supplied with standard unit.

For an Operator's Manual and Decal Kit in French Language, please see your Land Pride dealer.



Machine Identification

Record your machine details in the log below. If you replace this manual, be sure to transfer this information to the new manual.

If you, or the dealer, have added Options not originally ordered with the machine, or removed Options that were originally ordered, the weights and measurements are no longer accurate for your machine. Update the record by adding the machine weight and measurements provided in the Specifications & Capacities Section of this manual with the Option(s) weight and measurements.

Model Number	
Serial Number	
Machine Height	
Machine Length	
Machine Width	
Machine Weight	
Delivery Date	
First Operation	
Accessories	 <hr/> <hr/> <hr/>

Dealer Contact Information

Name: _____

Street: _____

City/State: _____

Telephone: _____

Email: _____



California Proposition 65

WARNING: Cancer and reproductive harm - www.P65Warnings.ca.gov

Important Safety Information	1	Section 4: Operating Instructions	26
Safety at All Times	1	Operating Checklist	26
Look For The Safety Alert Symbol	1	Safety Information	26
Safety Labels	6	Inspection of Tractor & Cutter	27
Introduction	10	Transporting	27
Application	10	Blade Engagement & Disengagement	28
Using This Manual	10	Blade Engagement	28
Terminology:	10	Blade Disengagement	28
Owner Assistance	10	Unhook Rotary Cutter	28
Serial Number	10	Field Operation	28
Further Assistance	10	General Operating Instructions	29
Section 1: Assembly & Set-Up	11	Section 5: Maintenance & Lubrication	30
Tractor Requirements	11	Maintenance	30
Torque Requirements	11	Hydraulic System	30
Gearbox Vented Dipstick	11	Cutter Blade Maintenance	30
Tractor Shutdown Procedure	11	Driveline Protection	32
3-Point Hitch Assembly	12	Clutch Run-In	32
Tailwheel Assembly	13	Clutch Assembly and Disassembly	32
Driveline Installation	14	Skid Shoe Maintenance	33
Tractor Hook-Up	14	Long-Term Storage	34
Driveline Hook-up	16	Ordering Replacement Parts	34
Check Driveline Collapsible Length	17	Lubrication Points	35
Check Driveline Maximum Length	18	Gauge Wheel Spindle Tube	35
Check Driveline Interference	18	Gauge Wheel Hub	35
Section 2: Optional Equipment Set-Up	19	Gearbox	36
Front and Rear Guard Installations	19	Driveline U-Joints	37
Front Rubber Guard	19	Driveline Shield Bearings	37
Front Chain Guard (Single & Double Chain)	19	Driveline Profiles	37
Rear Chain Guard (Single & Double Chain)	20	Section 6: Specifications & Capacities	38
Rear Metal Deflector	20	Section 7: Features & Benefits	40
Shredder/Fixed Blades & Baffle Kits	21	Section 8: Troubleshooting	41
Assembly Instructions	21	Section 9: Torque values Chart	42
Section 3: Adjustments	24	Section 10: Warranty	43
Deck Leveling & Cutting Height	24		
Deck Leveling From Left to Right	24		
Cutting Height Adjustment	24		
Tailwheel Height Adjustment	25		
Center 3-Point Link Adjustment	25		



© Copyright 2020 All rights Reserved

Land Pride provides this publication "as is" without warranty of any kind, either expressed or implied. While every precaution has been taken in the preparation of this manual, Land Pride assumes no responsibility for errors or omissions. Neither is any liability assumed for damages resulting from the use of the information contained herein. Land Pride reserves the right to revise and improve its products as it sees fit. This publication describes the state of this product at the time of its publication, and may not reflect the product in the future.

Land Pride is a registered trademark.

All other brands and product names are trademarks or registered trademarks of their respective holders.

Printed in the United States of America.

See previous page for Table of Contents.



Parts Manual QR Locator

The QR (Quick Reference) code on the cover and to the left will take you to the Parts Manual for this equipment. Download the appropriate App on your smart phone, open the App, point your phone on the QR code and take a picture.



Dealer QR Locator

The QR code on the left will link you to available dealers for Land Pride products. Refer to Parts Manual QR Locator on this page for detailed instructions.

These are common practices that may or may not be applicable to the products described in this manual.

Safety at All Times

Careful operation is your best insurance against an accident.

All operators, no matter how much experience they may have, should carefully read this manual and other related manuals before operating the power machine and this implement.

- ▲ Thoroughly read and understand the "Safety Label" section, read all instructions noted on them.
- ▲ Do not operate the equipment while under the influence of drugs or alcohol as they impair the ability to safely and properly operate the equipment.
- ▲ The operator should be familiar with all functions of the tractor and attached implement, and be able to handle emergencies quickly.
- ▲ Make sure all guards and shields are in place and secured before operating implement.
- ▲ Keep all bystanders away from equipment and work area.
- ▲ Start tractor from the driver's seat with hydraulic controls in neutral.
- ▲ Operate tractor and controls from the driver's seat only.
- ▲ Never dismount from a moving tractor or leave tractor unattended with engine running.
- ▲ Do not allow anyone to stand between tractor and implement while backing up to implement.
- ▲ Keep hands, feet, and clothing away from power-driven parts.
- ▲ While transporting and operating equipment, watch out for objects overhead and along side such as fences, trees, buildings, wires, etc.
- ▲ Do not turn tractor so tight as to cause hitched implement to ride up on the tractor's rear wheel.
- ▲ Store implement in an area where children normally do not play. When needed, secure implement against falling with support blocks.



Look For The Safety Alert Symbol

The SAFETY ALERT SYMBOL indicates there is a potential hazard to personal safety involved and extra safety precaution must be taken. When you see this symbol, be alert and carefully read the message that follows it. In addition to design and configuration of equipment, hazard control, and accident prevention are dependent upon the awareness, concern, prudence, and proper training of personnel involved in the operation, transport, maintenance, and storage of equipment.

Be Aware of Signal Words

A signal word designates a degree or level of hazard seriousness. The signal words are:

DANGER

Indicates a hazardous situation that, if not avoided, will result in death or serious injury.

WARNING

Indicates a hazardous situation that, if not avoided, could result in death or serious injury.

CAUTION

Indicates a hazardous situation that, if not avoided, may result in minor or moderate injury.

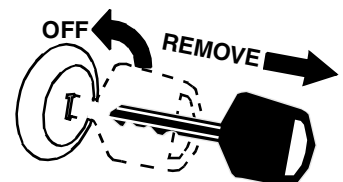
Safety Precautions for Children

Tragedy can occur if the operator is not alert to the presence of children. Children generally are attracted to implements and their work.

- ▲ Never assume children will remain where you last saw them.
- ▲ Keep children out of the work area and under the watchful eye of a responsible adult.
- ▲ Be alert and shut the implement and tractor down if children enter the work area.
- ▲ Never carry children on the tractor or implement. There is not a safe place for them to ride. They may fall off and be run over or interfere with the control of the power machine.
- ▲ Never allow children to operate the power machine, even under adult supervision.
- ▲ Never allow children to play on the power machine or implement.
- ▲ Use extra caution when backing up. Before the tractor starts to move, look down and behind to make sure the area is clear.

Tractor Shutdown & Storage

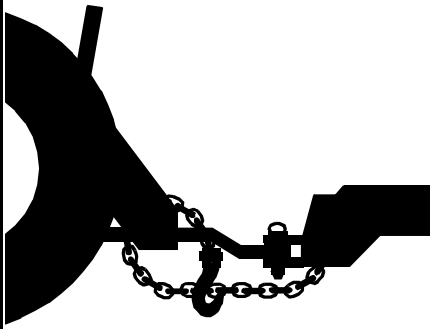
- ▲ If engaged, disengage power take-off.
- ▲ Park on solid, level ground and lower implement to ground or onto support blocks.
- ▲ Put tractor in park or set park brake, turn off engine, and remove switch key to prevent unauthorized starting.
- ▲ Relieve all hydraulic pressure to auxiliary hydraulic lines.
- ▲ Wait for all components to stop before leaving operator's seat.
- ▲ Use steps, grab-handles and skid-resistant surfaces when getting on and off the tractor.
- ▲ Detach and store implement in an area where children normally do not play. Secure implement using blocks and supports.



These are common practices that may or may not be applicable to the products described in this manual.

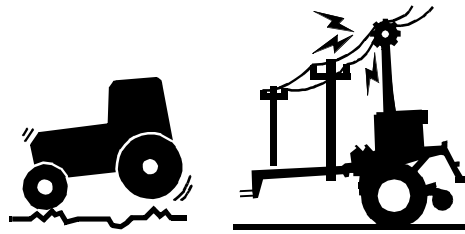
Use A Safety Chain

- ▲ A safety chain will help control drawn machinery should it separate from the tractor drawbar.
- ▲ Use a chain with the strength rating equal to or greater than the gross weight of the towed implement.
- ▲ Attach the chain to the tractor drawbar support or other specified anchor location. Allow only enough slack in the chain to permit turning.
- ▲ Always hitch the implement to the machine towing it. Do not use the safety chain tow the implement.



Transport Safely

- ▲ Comply with federal, state, and local laws.
- ▲ Use towing vehicle and trailer of adequate size and capacity. Secure equipment towed on a trailer with tie downs and chains.
- ▲ Sudden braking can cause a towed trailer to swerve and upset. Reduce speed if towed trailer is not equipped with brakes.
- ▲ Avoid contact with any over head utility lines or electrically charged conductors.
- ▲ Always drive with load on end of loader arms low to the ground.
- ▲ Always drive straight up and down steep inclines with heavy end of a tractor with loader attachment on the "uphill" side.



- ▲ Engage park brake when stopped on an incline.
- ▲ Maximum transport speed for an attached equipment is 20 mph. **DO NOT EXCEED.** Never travel at a speed which does not allow adequate control of steering and stopping. Some rough terrains require a slower speed.
- ▲ As a guideline, use the following maximum speed weight ratios for attached equipment:

20 mph when weight of attached equipment is less than or equal to the weight of machine towing the equipment.

10 mph when weight of attached equipment exceeds weight of machine towing equipment but not more than double the weight.

- ▲ **IMPORTANT:** Do not tow a load that is more than double the weight of the vehicle towing the load.



Tire Safety

- ▲ Tire changing can be dangerous and must be performed by trained personnel using the correct tools and equipment.
- ▲ Always properly match the wheel size to the properly sized tire.
- ▲ Always maintain correct tire pressure. Do not inflate tires above recommended pressures shown in the Operator's Manual.
- ▲ When inflating tires, use a clip-on chuck and extension hose long enough to allow you to stand to one side and NOT in front of or over the tire assembly. Use a safety cage if available.
- ▲ Securely support the implement when changing a wheel.
- ▲ When removing and installing wheels, use wheel handling equipment adequate for the weight involved.
- ▲ Make sure wheel bolts have been tightened to the specified torque.



Practice Safe Maintenance

- ▲ Understand procedure before doing work. Refer to the Operator's Manual for additional information.
- ▲ Work on a level surface in a clean dry area that is well-lit.
- ▲ Lower implement to the ground and follow all shutdown procedures before leaving the operator's seat to perform maintenance.
- ▲ Do not work under any hydraulically supported equipment. It can settle, suddenly leak down, or be lowered accidentally. If it is necessary to work under the equipment, securely support it with stands or suitable blocking beforehand.
- ▲ Use properly grounded electrical outlets and tools.
- ▲ Use correct tools and equipment for the job that are in good condition.
- ▲ Allow equipment to cool before working on it.

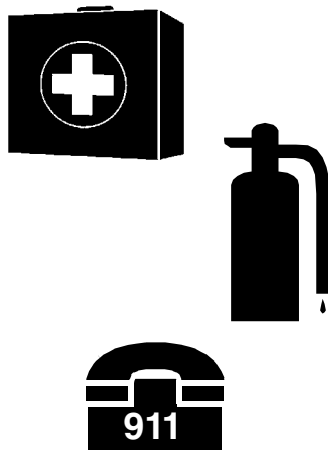
- ▲ Disconnect battery ground cable (-) before servicing or adjusting electrical systems or before welding on implement.
- ▲ Inspect all parts. Make certain parts are in good condition & installed properly.
- ▲ Replace parts on this implement with genuine Land Pride parts only. Do not alter this implement in a way which will adversely affect its performance.
- ▲ Do not grease or oil implement while it is in operation.
- ▲ Remove buildup of grease, oil, or debris.
- ▲ Always make sure any material and waste products from the repair and maintenance of the implement are properly collected and disposed.
- ▲ Remove all tools and unused parts from equipment before operation.
- ▲ Do not weld or torch on galvanized metal as it will release toxic fumes.



These are common practices that may or may not be applicable to the products described in this manual.

Prepare for Emergencies

- ▲ Be prepared if a fire starts.
- ▲ Keep a first aid kit and fire extinguisher handy.
- ▲ Keep emergency numbers for doctor, ambulance, hospital, and fire department near phone.



Wear Protective Equipment

- ▲ Wear protective clothing and equipment appropriate for the job such as safety shoes, safety glasses, hard hat, and ear plugs.
- ▲ Clothing should fit snug without fringes and pull strings to avoid entanglement with moving parts.
- ▲ Prolonged exposure to loud noise can cause hearing impairment or hearing loss. Wear suitable hearing protection such as earmuffs or earplugs.
- ▲ Operating equipment safely requires the operator's full attention. Avoid wearing headphones while operating equipment.



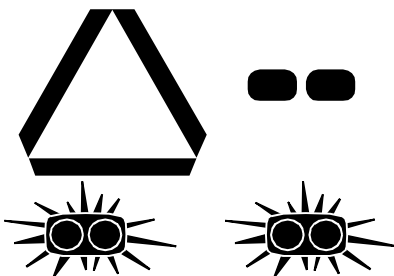
Avoid High Pressure Fluids

- ▲ Escaping fluid under pressure can penetrate the skin causing serious injury.
- ▲ Relieve all residual pressure before disconnecting hydraulic lines or performing work on the hydraulic system.
- ▲ Make sure all hydraulic fluid connections are properly tightened/torqued and all hydraulic hoses and lines are in good condition before applying pressure to the system.
- ▲ Use a piece of paper or cardboard, NOT BODY PARTS, to check for suspected leaks.
- ▲ Wear protective gloves and safety glasses or goggles when working with hydraulic systems.
- ▲ **DO NOT DELAY.** If an accident occurs, see a doctor familiar with this type of injury immediately. Any fluid injected into the skin or eyes must be treated within a few hours or gangrene may result.



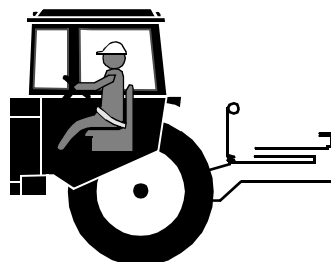
Use Safety Lights and Devices

- ▲ Slow moving tractors, and self-propelled equipment can create a hazard when driven on public roads. They are difficult to see, especially at night. Use the Slow Moving Vehicle (SMV) sign when on public roads.
- ▲ Flashing warning lights and turn signals are recommended whenever driving on public roads.



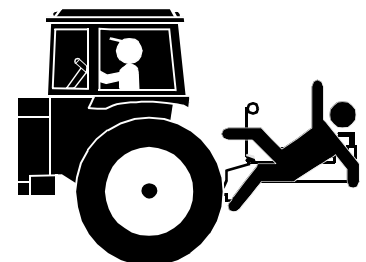
Use Seat Belt and ROPS

- ▲ Land Pride recommends the use of a CAB or roll-over-protective-structures (ROPS) and seat belt in almost all power machines. Combination of a CAB or ROPS and seat belt will reduce the risk of serious injury or death if the power machine should be upset.
- ▲ If ROPS is in the locked-up position, fasten seat belt snugly and securely to help protect against serious injury or death from falling and machine overturn.



Keep Riders Off Machinery

- ▲ Never carry riders or use tractor to lift or transport individuals.
- ▲ There is not a safe place for a person to ride.
- ▲ Riders obstruct operator's view and interfere with the control of the power machine.
- ▲ Riders can be struck by objects or thrown from the equipment.

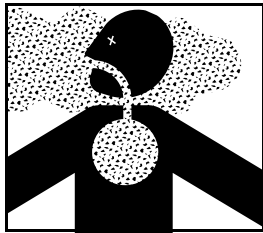


These are common practices that may or may not be applicable to the products described in this manual.

Avoid crystalline Silica (quartz) Dust

Because crystalline silica is a basic component of sand and granite, many activities at construction sites produce dust containing crystalline silica. Trenching, sawing, and boring of material containing crystalline silica can produce dust containing crystalline silica particles. This dust can cause serious injury to the lungs (silicosis).

There are guidelines which should be followed if crystalline silica (quartz) is present in the dust.



- ▲ Be aware of and follow OSHA (or other local, State, or Federal) guidelines for exposure to airborne crystalline silica.
- ▲ Know the work operations where exposure to crystalline silica may occur.
- ▲ Participate in air monitoring or training programs offered by the employer.
- ▲ Be aware of and use optional equipment controls such as water sprays, local exhaust ventilation, and enclosed cabs with positive pressure air conditioning if the machine has such equipment. Otherwise respirators shall be worn.
- ▲ Where respirators are required, wear a respirator approved for protection against crystalline silica containing dust. Do not alter respirator in any way. Workers who use tight-fitting respirators can not have beards/mustaches which interfere with the respirator seal to the face.
- ▲ If possible, change into disposable or washable work clothes at the work site; shower and change into clean clothing before leaving the work site.
- ▲ Do not eat, drink, use tobacco products, or apply cosmetics in areas where there is dust containing crystalline silica.
- ▲ Store food, drink, and personal belongings away from the work area.
- ▲ Wash hands and face before eating, drinking, smoking, or applying cosmetics after leaving the exposure area.

Handle Chemicals Properly

- ▲ Protective clothing should be worn.
- ▲ Handle all chemicals with care.
- ▲ Follow instructions on container label.
- ▲ Agricultural chemicals can be dangerous. Improper use can seriously injure persons, animals, plants, soil, and property.
- ▲ Inhaling smoke from any type of chemical fire is a serious health hazard.
- ▲ Store or dispose of unused chemicals as specified by the chemical manufacturer.



Dig Safe - Avoid Underground Utilities

- ▲ **USA: Call 811**
CAN: digsafecanada.ca
Always contact your local utility companies (electrical, telephone, gas, water, sewer, and others) before digging so that they may mark the location of any underground services in the area.
- ▲ Be sure to ask how close you can work to the marks they positioned.



This page left blank intentionally.

Safety Labels

Your Rotary Cutter comes equipped with all safety labels in place. They were designed to help you safely operate your implement. Read and follow their directions.

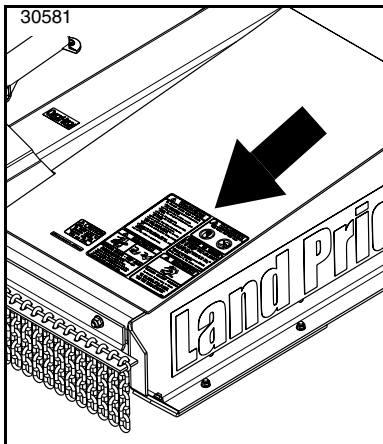
1. Keep all safety labels clean and legible.
2. Refer to this section for proper label placement. Replace all damaged or missing labels. Order new labels from your nearest Land Pride dealer. To find your nearest dealer, visit our dealer locator at www.landpride.com.
3. Some new equipment installed during repair requires safety labels to be affixed to the replaced component as

specified by Land Pride. When ordering new components make sure the correct safety labels are included in the request.

4. Refer to this section for proper label placement.

To install new labels:

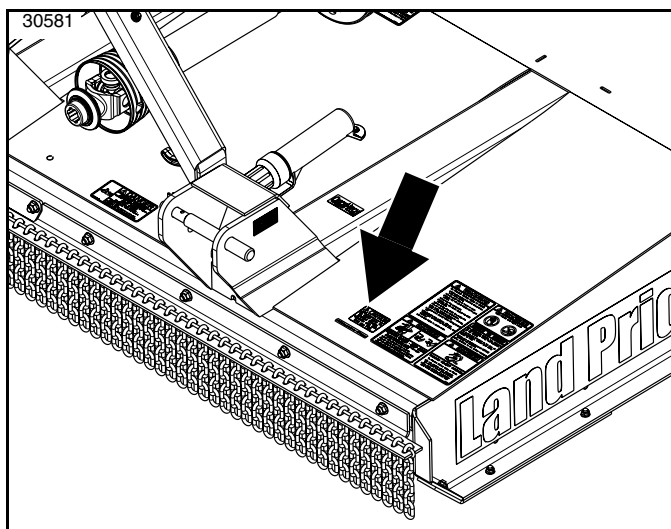
- a. Clean surface area where label is to be placed.
- b. Spray soapy water onto the cleaned area.
- c. Peel backing from label and press label firmly onto the surface.
- d. Squeeze out air bubbles with edge of a credit card or with a similar type of straight edge.



844-190C
Safety Combo

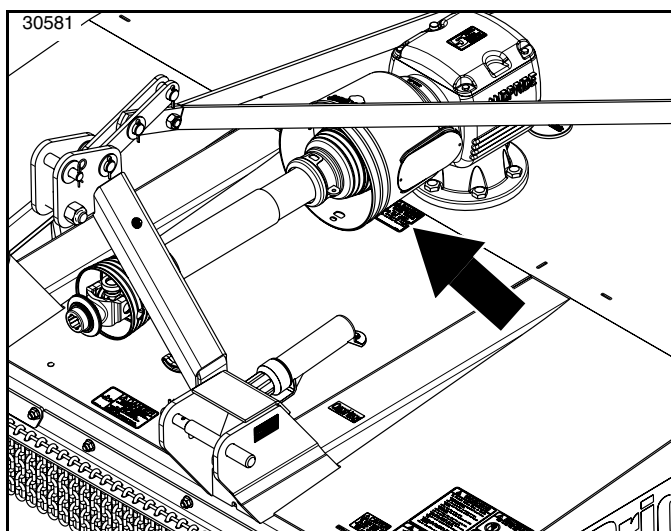
<p>⚠ WARNING</p> <p>To prevent serious injury or death:</p> <ul style="list-style-type: none"> • Do not operate or work on this machine without reading and understanding the Operator's Manual. • Avoid unsafe operation or maintenance. • Transport with clean reflectors, SMV, and lights as required by federal, state, and local laws. • If manual is lost, contact your nearest dealer for a new manual. 	<p>⚠ DANGER</p> <p>ROTATING DRIVELINE CONTACT CAN CAUSE DEATH KEEP AWAY!</p> <p>DO NOT OPERATE WITHOUT:</p> <ul style="list-style-type: none"> • All driveline guards, tractor and equipment shields in place. • Drivelines securely attached at both ends. • Driveline guards that turn freely on driveline. <p>DO NOT USE PTO ADAPTORS</p>	<p>⚠ DANGER</p> <p>THROWN OBJECT AND ROTATING BLADE HAZARD</p> <p>To prevent serious injury or death:</p> <ul style="list-style-type: none"> • Do not operate unless all guards are installed and in good condition. • Inspect and clear debris from mowing area prior to mowing. • Do not operate with bystanders in or around mowing area. • Do not place hands or feet under deck when operating or when engine is running. • Do not dismount until blades come to a complete stop.
<p>⚠ WARNING</p> <p>CRUSHING HAZARD</p> <p>Before performing maintenance on machine and to prevent serious injury or death:</p> <ul style="list-style-type: none"> • Read and understand operator's manual. • Stop engine, set brake, and wait for all moving parts to stop before dismounting. • Support cutter securely before working beneath. 	<p>⚠ WARNING</p> <p>RUN OVER HAZARD</p> <p>To prevent serious injury or death:</p> <ul style="list-style-type: none"> • Always use seat belt when operating. • Never allow riders on tractor or machine. 	<p>⚠ WARNING</p> <p>ROLLOVER HAZARD</p> <p>To prevent serious injury or death:</p> <ul style="list-style-type: none"> • Always use seat belt when operating. • Only operate on tractors equipped with a rollover protective structure (ROPS). • If equipped with foldable ROPS, only operate in the unfolded and locked position. • Use caution when mowing along inclines.

⚠ WARNING: Cancer and reproductive harm • www.P65Warnings.ca.gov



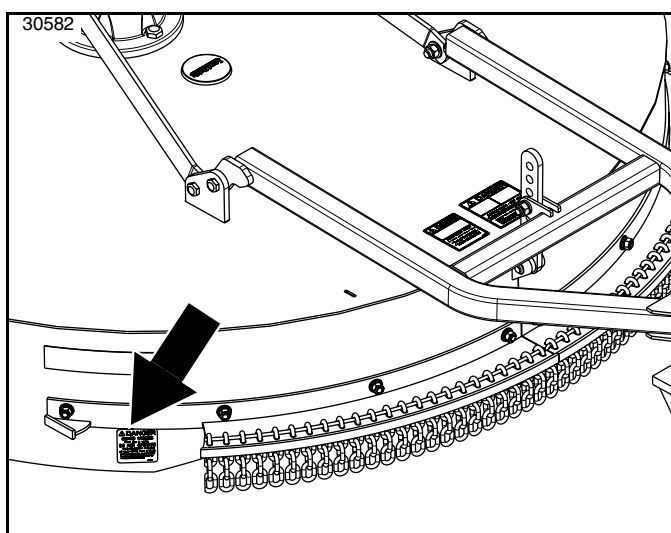
818-130C

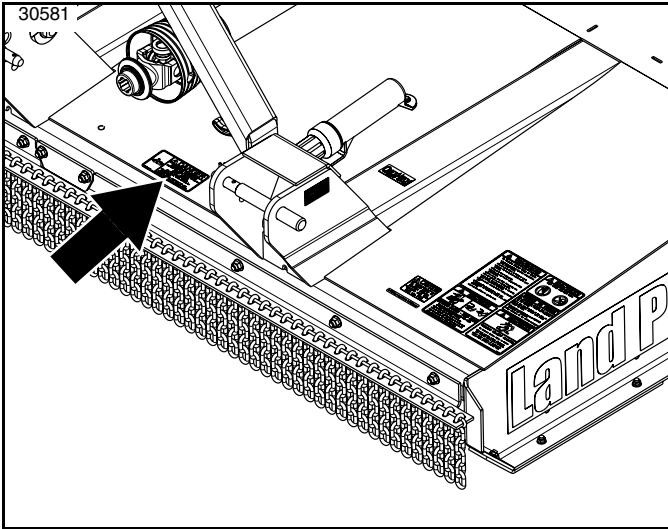
Warning: 540 rpm (1-Place)



818-543C

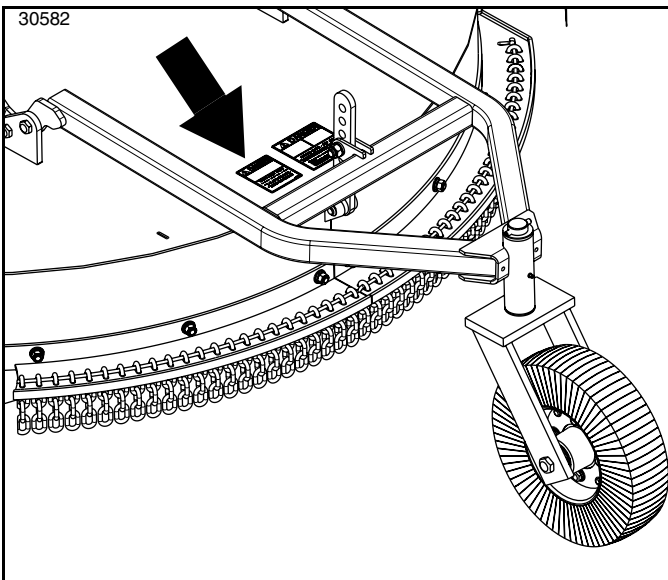
Danger: Guard Missing (2 places)





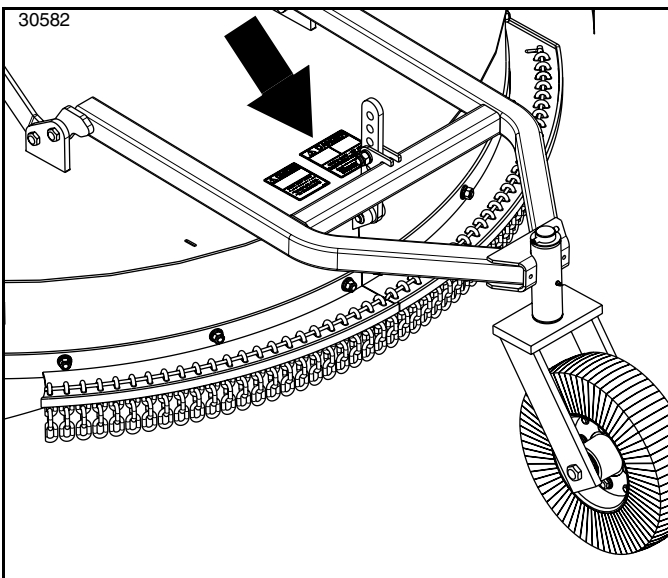
818-142C

Danger: Rotating Driveline (1-Place)



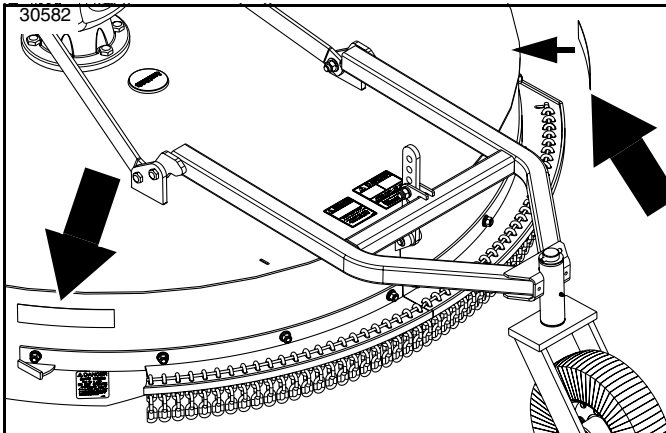
818-556C

Danger: Thrown Object (1-Place)

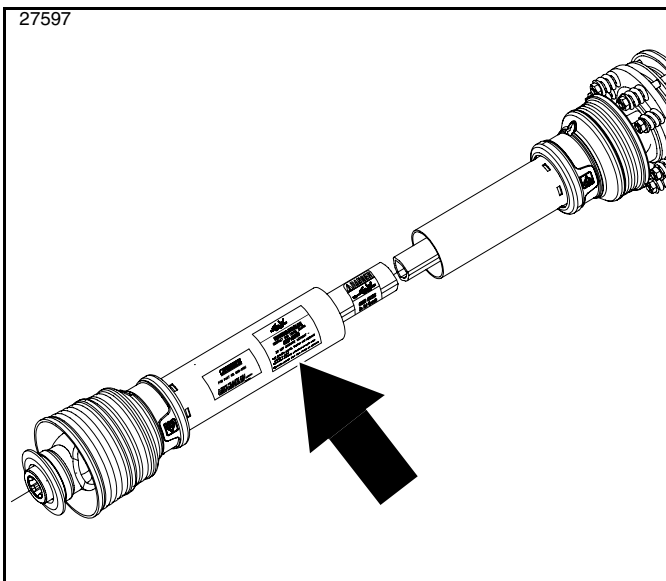


818-555C

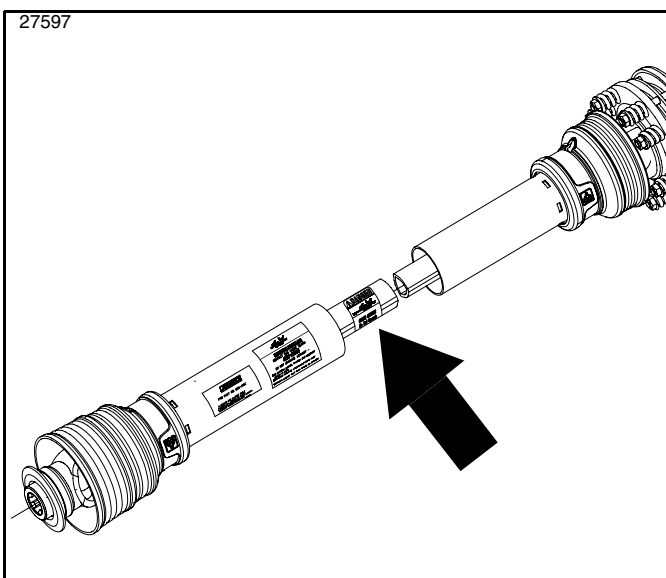
Danger: Rotating Blades (1-Place)



838-614C
Red Reflector (2 places)



818-552C
Danger: Rotating Driveline (1-Place)



818-540C
Danger: Guard Missing (1-Place)

Land Pride welcomes you to the growing family of new product owners. This Rotary Cutter has been designed with care and built by skilled workers using quality materials. Proper assembly, maintenance, and safe operating practices will help you get years of satisfactory use from this product.

Application

The RCF3672 Rotary Cutter, designed and built by Land Pride, provides excellent cutting performance on gentle slopes, slightly contoured right-of-ways, roadsides, pastures, set-aside-acres, farmland, and around town. Its 72" cutting width is compatible with 60 to 190 horsepower tractors. The cutter has a heavy-duty ASAE category 5 driveline with slip-clutch protection and operates at 540-rpm power take-off speed. The cutter hitch fits a category I or II three-point tractor hitch and is Quick Hitch adaptable.

RCF36 Series cutter cut through grass, weeds, crops, brush, and small trees up to 4 inches in diameter with a blade tip speed of 14,861 fpm and a 2" to 12" cutting height range. This unit comes equipped standard with a 3/16" thick x 30 7/16" diameter heavy-duty stump jumper and replaceable bolt-on skid shoes. Optional shields for the front are rubber deflector, single chain guard, or double chain guard. Optional shields available for the rear is either single or double chain guard.

See “**Specifications & Capacities**” on page 38 and “**Features & Benefits**” on page 40 for additional information and performance enhancing options.

Using This Manual

- This Operator’s Manual is designed to help familiarize the operator with safety, assembly, operation, adjustments, troubleshooting, and maintenance. Read this manual and follow the recommendations to help ensure safe and efficient operation.
- The information contained within this manual was current at the time of printing. Some parts may change slightly to assure you of the best performance.
- To order a new Operator’s or Parts Manual contact your authorized dealer. Manuals can also be downloaded, free-of-charge from our website at www.landpride.com.

Terminology:

“Right” or “Left” as used in this manual is determined by facing the direction the machine will operate while in use unless otherwise stated.

Definitions

IMPORTANT: A special point of information related to the following topic. Land Pride’s intention is this information must be read & noted before continuing.

NOTE: A special point of information that the operator should be aware of before continuing.

Owner Assistance

The dealer should complete the Online Warranty Registration at the time of purchase. This information is necessary to provide you with quality customer service.

The parts on your Rotary Cutter have been specially designed by Land Pride and should only be replaced with genuine Land Pride parts. Contact a Land Pride dealer if customer service or repair parts are required. Your Land Pride dealer has trained personnel, repair parts, and equipment needed to service the implement.

Serial Number

For quick reference and prompt service, record model and serial number on the inside cover page and again on the warranty page. Always provide model number and serial number when ordering parts and in all correspondences with your Land Pride dealer. For location of your serial number plate, see Figure 1.

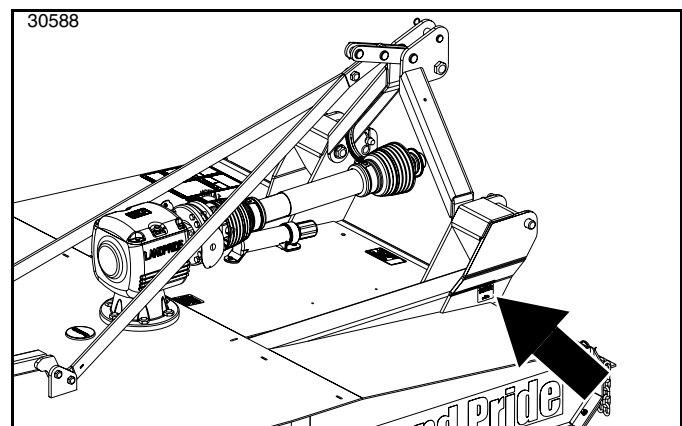


Figure 1

Further Assistance

Your dealer wants you to be satisfied with your new Rotary Cutter. If for any reason you do not understand any part of this manual or are not satisfied with the service received, the following actions are suggested:

1. Discuss any problems you have with your implement with your dealership service personnel so they can address the problem.
2. If you are still not satisfied, seek out the owner or general manager of the dealership, explain the question/problem, and request assistance.
3. For further assistance write to:

Land Pride Service Department
1525 East North Street
 P.O. Box 5060
 Salina, Ks. 67402-5060

E-mail address
lp servicedept@landpride.com

Tractor Requirements

Tractor horsepower and hitch category should be within the range noted below. Tractors outside the horsepower range must not be used.

Tractor horsepower rating	60 to 190 hp
Hitch category	Cat I & II
Power take-off speed	540 rpm
Power take-off shaft type	1 3/8"-6 Spline

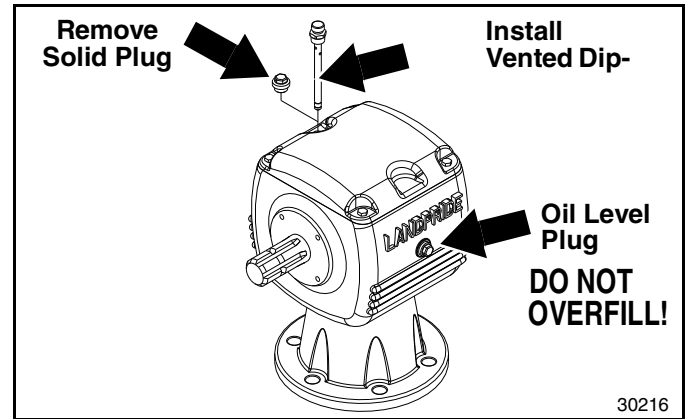
WARNING

To avoid serious injury or death:

Lightweight tractors with rear attached implements may need weights added to the front to maintain steering control. Consult your tractor Operator's Manual to determine proper weight requirements and maximum weight limitations.

Torque Requirements

Refer to "**Torque Values Chart**" on page 42 to determine correct torque values when tightening hardware. See "**Additional Torque Values**" at bottom of chart for exceptions to standard torque values.



Gearbox Plugs & Vented Dipstick
Figure 1-1

Gearbox Vented Dipstick

Refer to Figure 1-1:

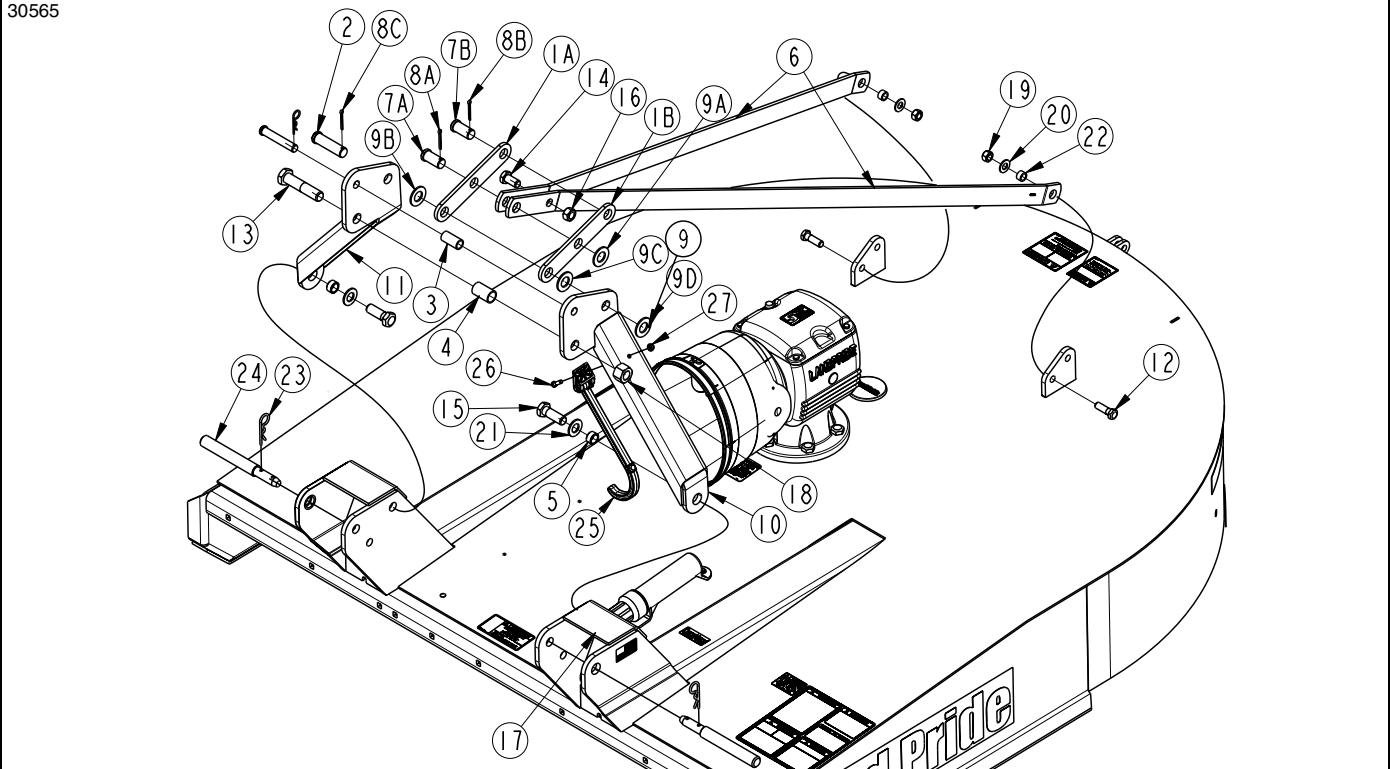
IMPORTANT: Gearboxes are shipped with solid plugs in them to prevent oil loss during shipping and handling. The solid plug on top of the gearbox must be replaced with a vented dipstick before operating the implement.

A vented dipstick is shipped loose and packaged with the Operator's Manual. Remove temporary solid plug from top of gearbox and replace with vented dipstick. See your nearest Land Pride dealer if dipstick is missing.

Tractor Shutdown Procedure

The following are basic tractor shutdown procedures. Follow these procedures and any additional shutdown procedures provided in your tractor Operator's Manual before leaving the operator's seat.

1. Reduce engine speed and disengage power take-off if engaged.
2. Park tractor and implement on level, solid ground.
3. Lower implement to ground or onto non-concrete support blocks.
4. Put tractor in park or set park brake, turn off engine, and remove switch key to prevent unauthorized starting.
5. Relieve all hydraulic pressure to auxiliary hydraulic lines.
6. Wait for all components to come to a complete stop before leaving the operator's seat.
7. Use steps, grab-handles and anti-slip surfaces when stepping on and off the tractor.



Hitch Assembly
Figure 1-2

3-Point Hitch Assembly

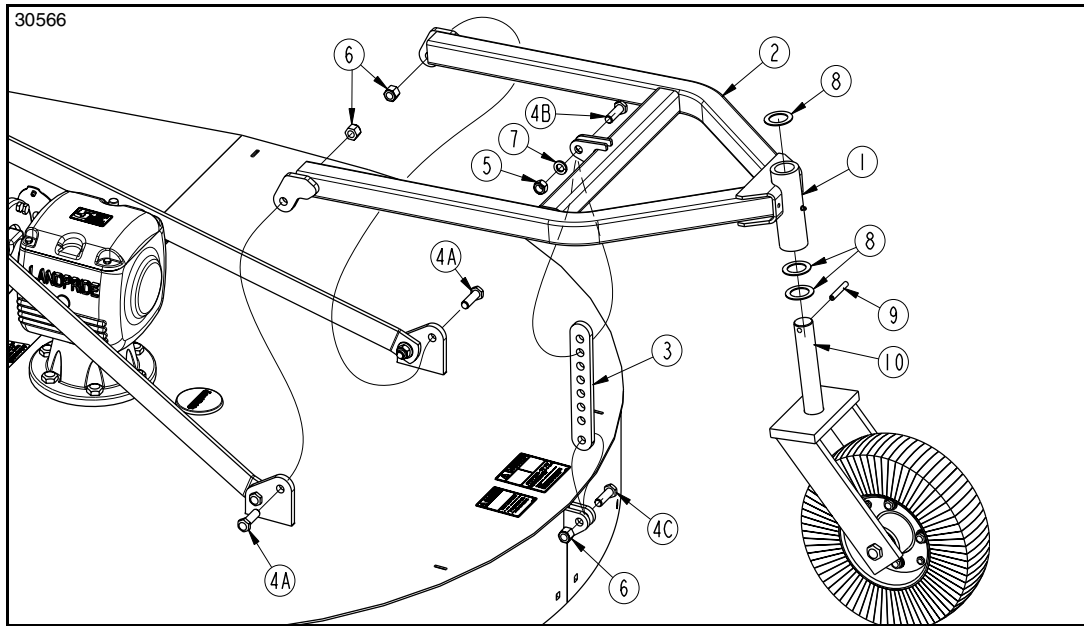
Refer to Figure 1-2:

WARNING

To avoid serious injury or death:

Always secure cutter with an overhead crane, fork lift, or other suitable lifting device before removing hardware bags, shipping components, bands, lag screws, or hitch pins. The cutter can suddenly fall.

1. Attach left-hand A-frame (#10) to cutter deck with 7/8"-9 x 2 1/2" GR5 bolt (#15), flat washer (#21), bushing (#5), and nylock hex nut (#17). Tighten nylock nut to the correct torque.
 2. Attach right-hand A-frame (#11) to cutter deck with 7/8"-9 x 2 1/2" GR5 bolt (#15), flat washer (#21), bushing (#5), and nylock nut (#17). Tighten nylock nut to the correct torque.
 3. Attach rear brace bars (#6) to rear deck lugs with 5/8"-11 x 2" GR5 cap screws (#12), spacers (#22), flat washers (#20), and top locknuts (#19). Tighten locknuts to the correct torque.
 4. Insert 1" x 3" clevis pin (#2) through A-frame (#11), flat washer (#9B), short brace bars (#1A & #1B), flat washer (#9C), A-frame (#10), and flat washer (#9D). Secure clevis pin (#2) with cotter pin (#8C). Bend one or both legs of cotter pin around clevis pin to retain cotter pin.
 5. Attach center holes in short brace bars (#1A & #1B) to front holes in rear brace bars (#6) with 1" x 2" clevis pin (#7A). Secure clevis pin with flat washer (#9A) and cotter pin (#8A). Bend one or both legs of cotter pin around clevis pin to retain cotter pin.
 6. Rotate rear holes in short brace bars (#1A & #1B) up until they are above rear brace bars (#6). Insert 1" x 2" clevis pin (#7B) through rear holes in short brace bars as shown and insert cotter pin (#8B). Bend one or both legs of cotter pin around clevis pin to retain cotter pin.
 7. Insert 1"-8 x 4 1/2" GR5 cap screw (#13) through right-hand A-frame (#11), 2 1/16" long bushing (#4), and left-hand A-frame (#10). Secure cap screw with nylon insert locknut (#18). Tighten locknut to the correct torque.
 8. Attach driveline hook (#25) to A-frame (#10) using 5/16"-18 x 1 1/4" bolt (#26) and locknut (#27).
- NOTE:** Pivot tube (#3) is used only when hooking-up to a Cat. II 3-Point hitch.
9. Insert 3/4" x 3 3/4" clevis pin (#24) through right-hand A-frame (#11), pivot tube (#3) if Cat. II hitch set up, and left-hand A-frames (#10). Secure clevis pin with hairpin cotter (#23).
 10. Install 3/4"-10 x 1 1/2" cap screw (#14) and hex locknut (#16). Tighten locknut to the correct torque.
 11. Insert hitch pins (#24) into the clevis holes as shown. Secure hitch pins with hairpin coppers (#23).

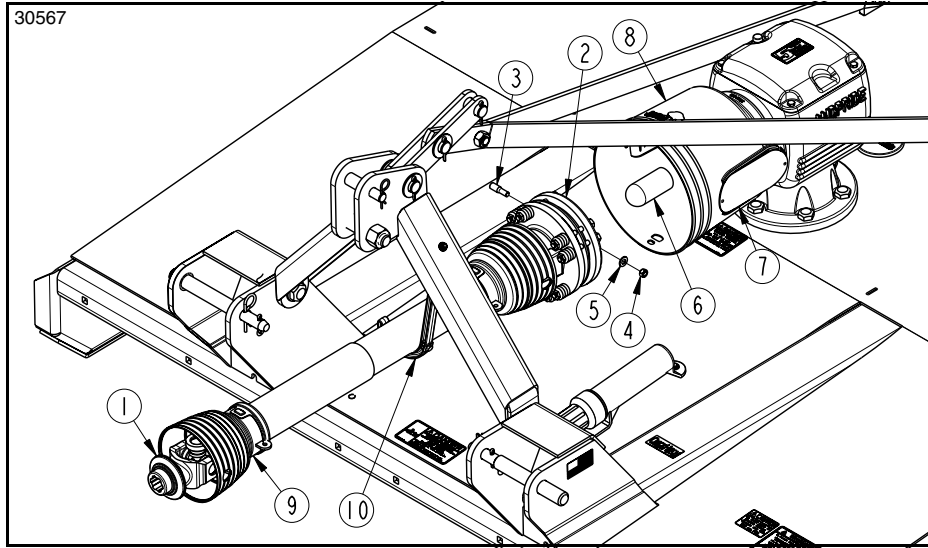


Tail Wheel Assembly
Figure 1-3

Tailwheel Assembly

Refer to Figure 1-2:

1. Attach tailwheel adjusting bar (#3) to the deck rear with 5/8"-11 x 2" GR5 cap screw (#4C) and hex nylock nut (#6). Draw nylock nut up snug, do not tighten.
2. Attach tailwheel gauge arm (#2) to the deck top with 5/8"-11 x 2" GR5 cap screws (#4A) and hex nylock nuts (#5). Draw nylock nuts up snug, do not tighten.
3. Attach tailwheel adjusting bar (#3) to tailwheel gauge arm (#2) with 5/8"-11 x 2" GR5 cap screw (#4B), spring lock washer (#7), and hex nut (#5). Tighten hex nut to the correct torque.
4. Install two 2 1/4" OD machine washers (#8) onto tailwheel spindle (#10).
5. Insert tailwheel spindle with two machine washers into tailwheel pivot tube (#1).
6. Install third machine washer (#8) over tailwheel spindle and secure with 3/8" x 2 1/2" roll pin (#9).



Driveline Installation
Figure 1-4

Driveline Installation

Refer to Figure 1-4:

IMPORTANT: The drivelines must be lubricated before putting them into service. Refer to “**Lubrication Points**” on page 35.

NOTE: If preferred, the front guards may be assembled first. See “**Front and Rear Guard Installations**” on page 19 for detailed instructions.

1. Remove shaft protector (#6) from gearbox input shaft and discard.
2. Unsnap side access cover (#7) from both sides of the gearbox shield. Save covers for reuse.
3. Remove existing nut (#4), flat washer (#5), and conical dog pin (#3) from slip-clutch end of driveline (#2).
4. Slide u-joint on slip-clutch end of driveline (#2) onto gearbox input shaft. Make certain the slip-clutch is fully onto the shaft splines.
5. With concave surface of tapered pin facing towards the gearbox shaft, insert conical dog pin (#3) and secure with removed washer (#5) and hex nut (#4). Tighten conical dog pin to 45-50 ft-lb torque.
6. Push/pull on driveline yoke to ensure it is securely fastened to the gearbox shaft.
7. Rotate driveline support (#10) down and place driveline (#2) in driveline support.
8. Install access covers (#7).

Tractor Hook-Up

Refer to Figure 1-5 on page 15:

DANGER

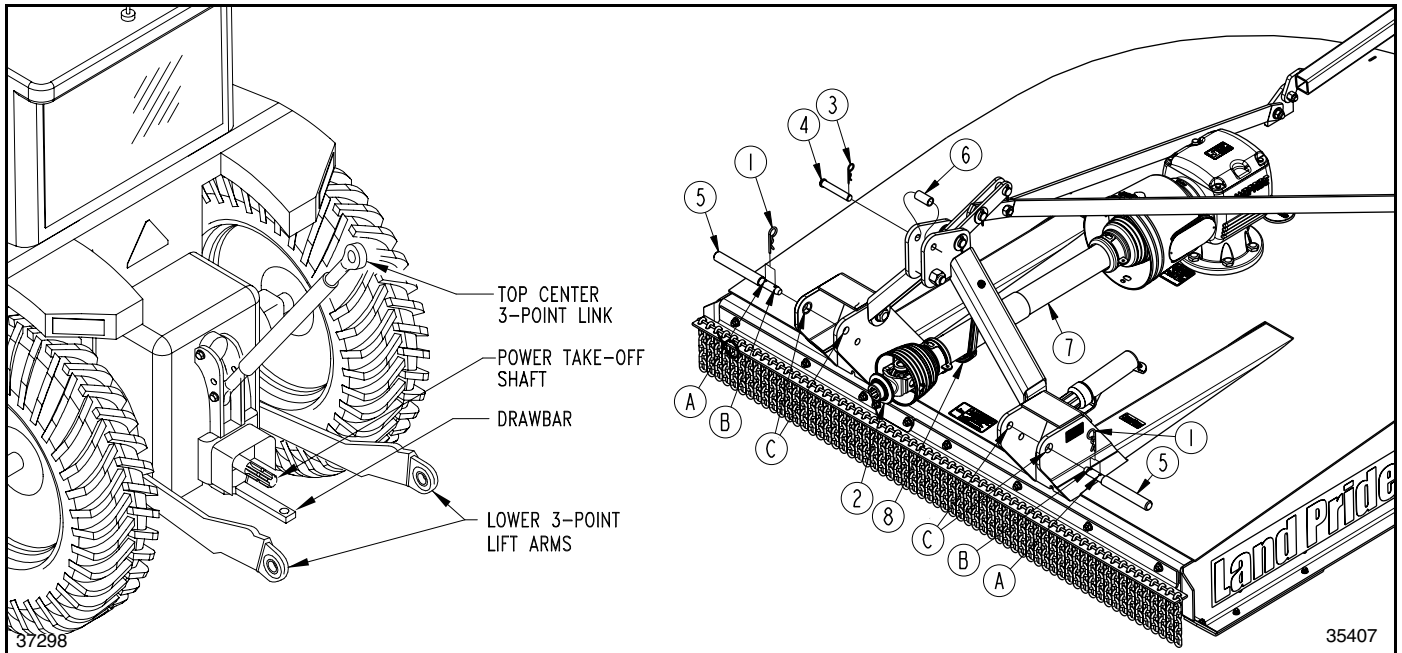
To avoid serious injury or death:

A crushing hazard exists while hooking-up and unhooking the implement. Keep people and animals away while backing-up to the implement or pulling away from the implement. Do not operate hydraulic controls while a person or animal is directly behind the power machine or near the implement.

NOTE: Land Pride’s Quick Hitch can be attached to the tractor to provide quick and easy 3-point hook-up and detachment. See your nearest Land Pride dealer to purchase a Quick-Hitch.

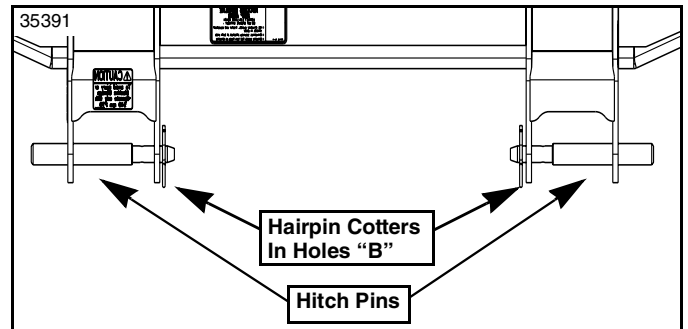
A 3-Point Category I or II hitch is required. The lower 3-Point arms of the 3-Point hitch must be stabilized to prevent side-to-side movement. Most tractors have sway blocks or adjustable chains for this purpose.

1. Locate cutter on a flat level surface.
2. Slowly back tractor up to Rotary Cutter while using tractor’s 3-Point hydraulic control to align lower 3-Point arm holes with hitch pin holes “C”.
3. Engage tractor park brake, shut tractor engine off, and remove key before dismounting from tractor.
4. Attach lower arms to clevises with hitch pins (#5) and secure with hairpin cotters (#1) as follows:
 - a. **Cat. I 3-point:** Insert hairpin cotters in hole “B”.
 - b. **Cat. II 3-point & Cat. I & II Quick Hitch:** Insert hairpin cotters in hole “A”.
 - c. Refer to Figure 1-6 and Figure 1-7 on page 15 for illustration of hitch pin positions in clevis.

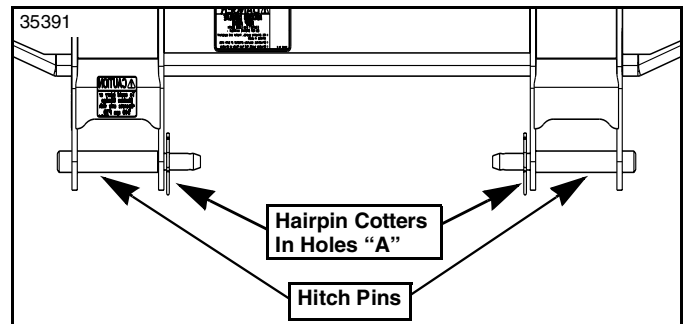


Tractor Hook-Up
Figure 1-5

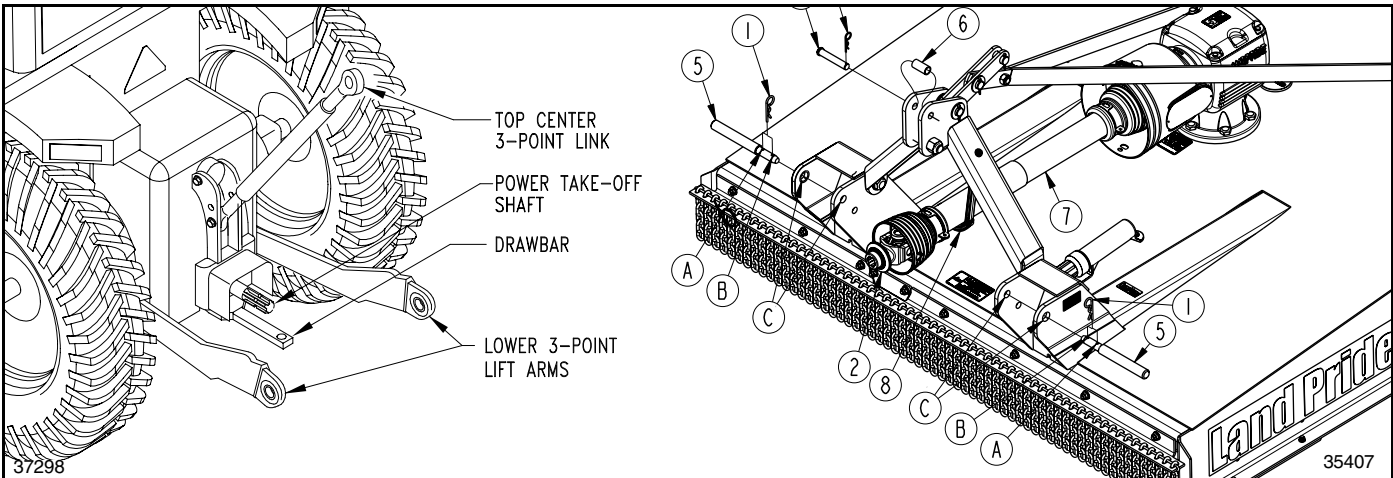
5. Connect top center 3-Point link to upper pivot hitch as follows:
 - a. **Cat. I Hitch:** Connect center link with clevis pin (#4) and hairpin cotter (#3).
 - b. **Cat. II Hitch:** Connect center link with clevis pin (#4), pivot tube (#6), and hairpin cotter (#3).
6. Return to tractor and slowly raise and lower cutter carefully to ensure that the drawbar, tires, and other equipment on the tractor do make contact with cutter frame. Move or remove drawbar if needed.
7. Manually adjust one of the two lower lift arms up or down to level the Rotary Cutter from left to right.
8. Manually adjust the length of the top-link to level the Rotary Cutter from front to rear. Final deck leveling adjustments will be made later.
9. The arm lift rods on your tractor's 3- point hitch should be adjusted to allow for lateral float. Please consult you tractor's manual for adjusting instructions.



3-Point Hitch Pin Configuration For Cat. I Hitch
Figure 1-6



3-Point Hitch Pin Configuration For Cat. II Hitch And Quick Hitch Pin Configuration For Cat. I & II Hitches
Figure 1-7



Tractor Hook-Up
Figure 1-8

Driveline Hook-up

Refer to Figure 1-8:

DANGER

To avoid serious injury or death:

- Tractor power take-off shaft shield, driveline shields, and gearbox shaft shields must be installed and in good working condition to avoid driveline entanglement and projectiles flying off of the driveline.
- Do not engage power take-off while hooking-up or unhooking the driveline, or while someone is standing near the driveline. A person's body and/or clothing can become entangled in the driveline.
- Make certain driveline yokes are securely fastened at each end. A loose yoke can work free allowing the driveline to rotate uncontrollably causing implement damage and bodily injury or death to anyone nearby.
- Do not use a power take-off adapter. The adapter will increase strain on the tractor's power take-off shaft causing possible damage to shaft and driveline. It will also defeat the purpose of the tractor's power take-off shield.

WARNING

To avoid serious injury or death:

- Always follow "Tractor Shutdown Procedure" provided in this manual before dismounting the tractor.
- Check driveline when lowering implement to make sure it does not interfere with the tractor drawbar at maximum depth. If needed, shut tractor off and move or remove drawbar to prevent driveline damage.

IMPORTANT: The drivelines must be lubricated before putting them into service. Refer to "Lubrication Points" on page 35.

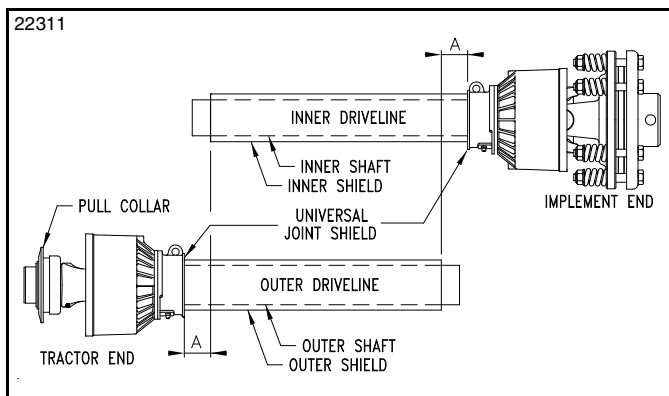
IMPORTANT: An additional driveline may be required if implement will be attached to more than one tractor.

IMPORTANT: Drivelines with friction clutches must go through a "run-in" prior to initial use and after long periods of inactivity. For detailed instructions, see "Driveline Protection" on page 32.

IMPORTANT: Check driveline minimum collapsible length before completing "Driveline Hook-up". Structural damage to the tractor and cutter can occur if this check is not made. Refer to "Check Driveline Collapsible Length" on page 17.

The cutter driveline (#7) fastens to the tractor power take-off shaft with pull collar coupler (#2).

1. If driveline collapsible length has not been checked, go to "**Check Driveline Collapsible Length**" on page 17. Otherwise, continue with step 2 below.
2. Park tractor and cutter on a level surface.
3. Shut tractor down before dismounting. Refer to "**Tractor Shutdown Procedure**" on page 11.
4. If tractor drawbar interferes with the driveline during hook-up, disconnect driveline and move drawbar forward, to the side, or remove.
5. Remove driveline (#7) from driveline support (#8). Driveline support is spring loaded and will rotate up against the A-frame.
6. Pull back on driveline pull collar (#2) and push yoke onto the tractor power take-off shaft. Release pull collar and continue to push driveline yoke forward until pull collar pops out and locks in place.
7. Pull on driveline yokes at the tractor and implement end to make sure they are secured to the tractor power take-off shaft and implement gearbox shaft.
8. The tractor's lower 3-point arms should be adjusted for lateral float. Please consult your tractor's manual.
9. Continue with "**Check Driveline Interference**" on page 18.



Driveline Shortening
Figure 1-9

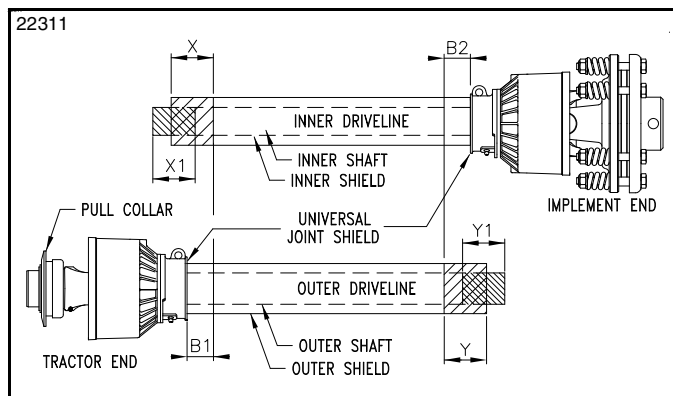
Check Driveline Collapsible Length

Refer to Figure 1-9:

IMPORTANT: A driveline that is too long can bottom out causing structural damage to the tractor and implement. Always check driveline minimum length during initial setup, when connecting to a different tractor, and when alternating between using a quick hitch and a standard 3-point hitch. More than one driveline may be required to fit all applications.

IMPORTANT: The power take-off shaft and gearbox input shaft must be aligned and level with each other when checking driveline minimum length. A driveline that is too long can damage tractor and implement.

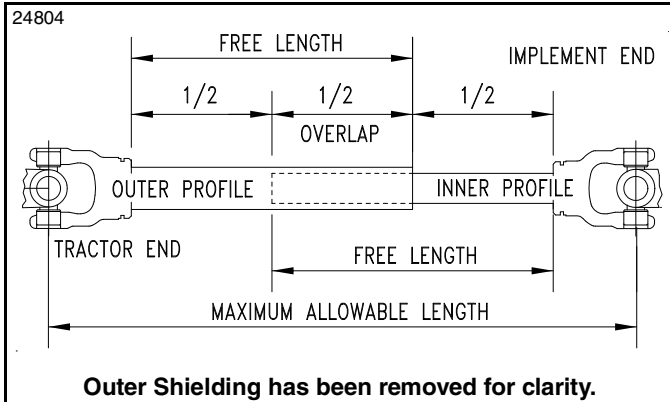
1. With driveline attached only to the cutter, remove outer driveline (tractor end) from inner driveline to separate the two profiles.
2. Park tractor and cutter on a level surface.
3. Raise cutter until gearbox input shaft is level with tractor power take-off shaft. Securely block cutter at this height to keep unit from lowering.
4. Shut tractor down without removing support blocks. Refer to **“Tractor Shutdown Procedure”** on page 11.
5. Attach outer driveline to the tractor’s power take-off shaft. Refer to steps 5-7 under **“Driveline Hook-up”** on page 16.
6. Hold inner and outer drivelines parallel to each other. If dimension “A” is greater than or equal to 1”, then skip to **“Check Driveline Maximum Length”** on page 18. Otherwise continue with step 7.



Driveline Shortening
Figure 1-10

Refer to Figure 1-10:

7. If dimension “A” was less than 1”, shorten driveline as follows:
 - a. Measure 1” (“B1” dimension) back from outer driveline shield and make a mark at this location on the inner driveline shield.
 - b. Measure 1” (“B2” dimension) back from the inner driveline shield and make a mark at this location on the outer driveline shield.
8. Remove outer driveline from the tractor power take-off shaft and inner driveline from the cutter gearbox shaft.
9. Cut off non-yoke end of inner driveline as follows:
 - a. Measure from end of inner shield to scribed mark (“X” dimension) and record.
 - b. Cut off inner shield at the mark. Cut same amount off the inner shaft (“X1” dimension).
10. Cut off non-yoke end of outer driveline as follows:
 - a. Measure from end of outer shield to scribed mark (“Y” dimension) and record.
 - b. Cut off outer shield at the mark. Cut same amount off the outer shaft (“Y1” dimension).
11. Remove all burrs and cuttings.
12. Continue with **“Check Driveline Maximum Length”** on page 18.



Driveline Maximum Extended Length
Figure 1-11

Check Driveline Maximum Length

Refer to Figure 1-11:

The driveline maximum allowable length must, when fully extended, have a minimum overlap of profile tubes by not less than 1/2 the free length with both inner and outer profile tubes being of equal length.

1. Apply multi-purpose grease to the inside of the outer shaft and reassemble the driveline.
2. Assemble the two driveline profiles together with just 1/2 overlapping of the profile tubes as shown. Once assembled, measure and record maximum allowable length here. _____
3. Reattach driveline to tractor power take-off shaft and gearbox shaft. Refer to **“Driveline Installation”** on page 14 and **“Driveline Hook-up”** on page 16.
4. Continue with **“Check Driveline Interference”** below.

Check Driveline Interference

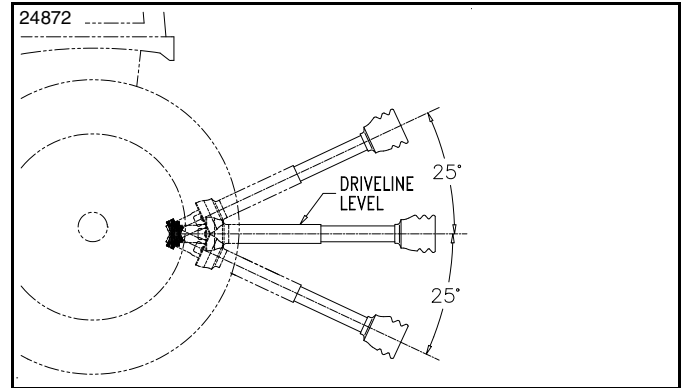
Refer to Figure 1-12:

WARNING

To avoid serious injury or death:

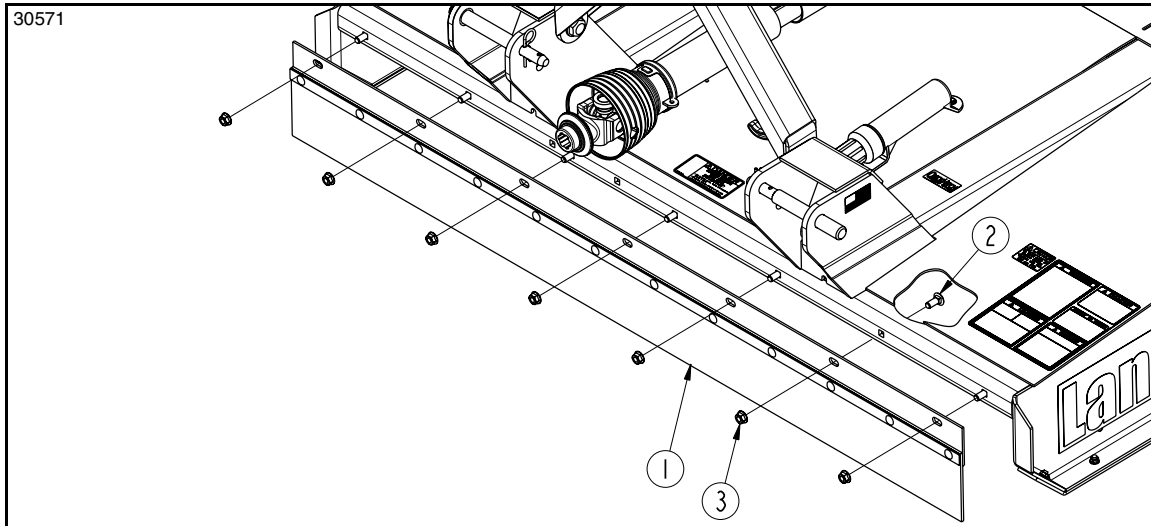
A rotating driveline must not exceed an angle of 25 degrees up or down, and never engage a driveline while at an angle exceeding 25 degrees up or down. The driveline can break and send projectiles.

1. Start tractor and raise implement slightly off the support blocks used to **“Check Driveline Collapsible Length”**. Drive forward until the implement is clear of the support blocks.

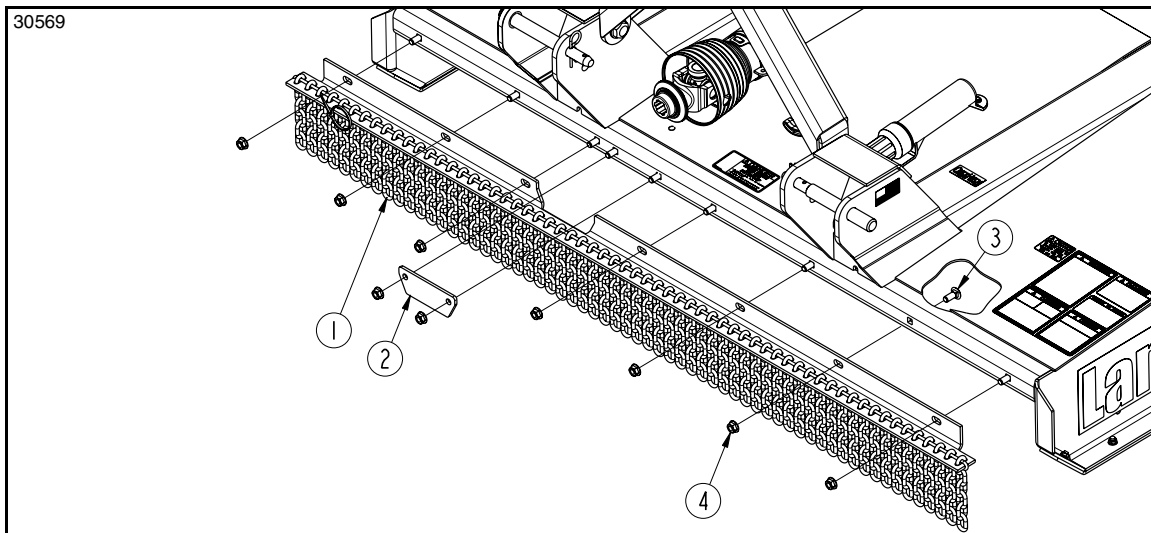


Maximum Driveline Movement During Operation
Figure 1-12

2. Slowly and carefully lower and raise the cutter to ensure drawbar, tires, and other equipment on the tractor do not contact the cutter frame. If there is an interference:
 - a. Back cutter over the support blocks and lower it onto the blocks.
 - b. Shut tractor down before dismounting. Refer to **“Tractor Shutdown Procedure”** on page 11
 - c. Move or remove drawbar if it interferes with the cutter and make any other necessary corrections.
 - d. Repeat steps 1-2 to verify the cutter does not interfere with the tractor.
3. Start tractor, raise implement fully up. Back implement over the support blocks. Do not lower implement onto the support blocks.
4. Without changing the 3-point lift height, shut tractor down using **“Tractor Shutdown Procedure”**.
5. Check to make sure driveline does not exceed any of the limits listed below:
 - Driveline does not exceed maximum length recorded in step 2 under **“Check Driveline Maximum Length”** on this page.
 - Driveline angle does not exceed 25 degrees above horizontal.
6. If driveline exceeds maximum allowable length or 25 degrees up:
 - a. Adjust tractor 3-point lift limiter to the height that will keep the driveline within the recommended limits.
 - b. Start tractor, raise implement slightly, and drive forward enough to clear the support blocks.
7. Lower implement to ground and shut tractor down using **“Tractor Shutdown Procedure”**.



Front Rubber Guard
Figure 2-1



Front Chain Guard (Single and Double Chain)
Figure 2-2

Front and Rear Guard Installations

DANGER

To avoid serious injury or death:

Rotary Cutters have the ability to discharge objects at high speeds; therefore, the use of front & rear safety guards is mandatory with this cutter. Double row chain guards should be used when cutting along roadways and in areas where people may be present. Stop blade rotation if bystanders are in or around the area. It is recommended that a safety shield be placed between the operator and cutter on an open air tractor.

Front Rubber Guard

Refer to Figure 2-1:

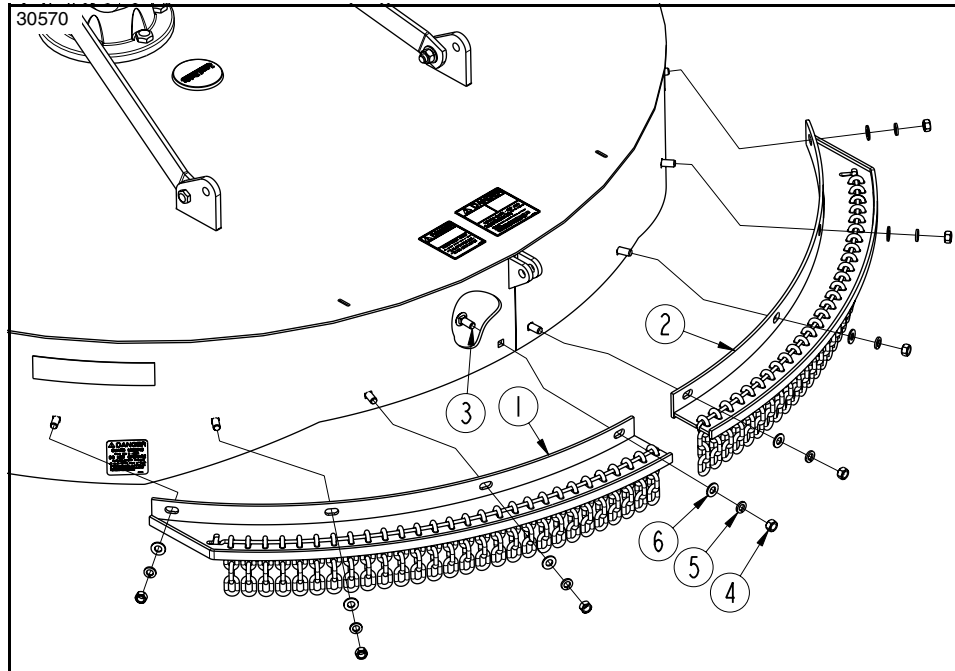
1. Install front rubber guard (#1) as shown with 1/2"-13 x 1 1/4" GR5 carriage bolts (#2), and hex whiz nuts (#3).

2. Tighten all nuts to the correct torque.

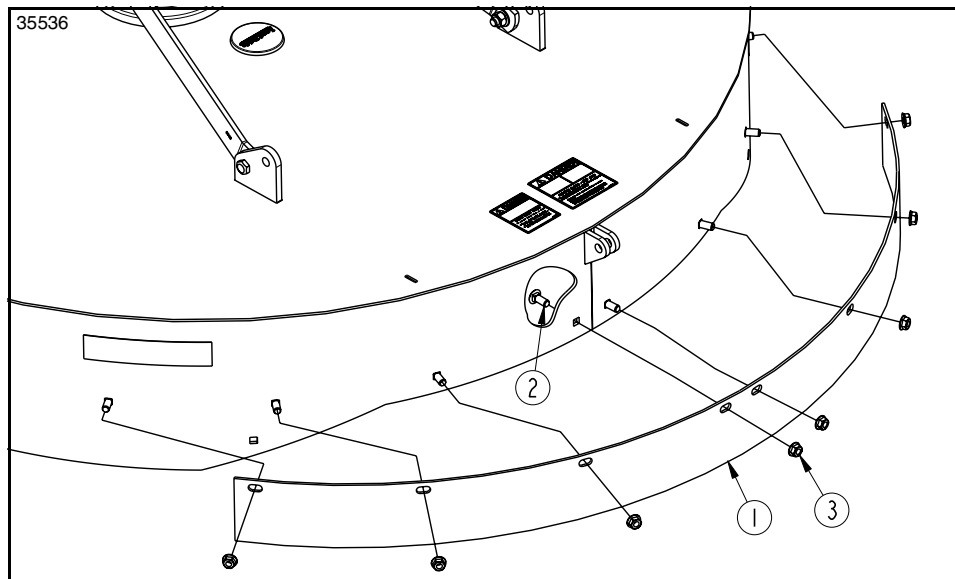
Front Chain Guard (Single & Double Chain)

Refer to Figure 2-2:

1. Install front chain guard (#1) as shown with seven 1/2"-13 x 1 1/4" GR5 carriage bolts (#3), and hex whiz nuts (#4).
2. Install chain guard plug (#2) as shown with two 1/2"-13 x 1 1/4" GR5 carriage bolts (#3), and hex whiz nuts (#4)
3. Tighten all nuts to the correct torque.



Rear Chain Guard (Single and Double Chain)
Figure 2-3



Shredder Blades and Fixed Blades
Figure 2-4

Rear Chain Guard (Single & Double Chain)

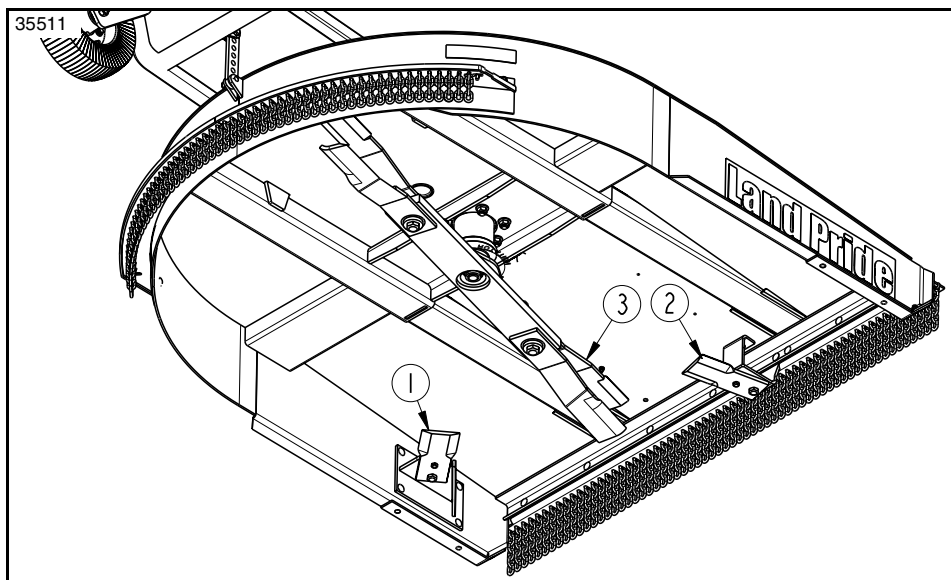
Refer to Figure 2-3:

1. Install left-hand rear chain guard (#1) with 1/2"-13 x 1 1/4" GR5 carriage bolts (#3), flat washers (#6), spring lock washers (#5), and hex nuts (#4).
2. Install right-hand rear chain guard (#2) with 1/2"-13 x 1 1/4" GR5 carriage bolts (#3), flat washers (#6), spring lock washers (#5), and hex nuts (#4).
3. Tighten all nuts to the correct torque.

Rear Metal Deflector

Refer to Figure 2-4:

1. Install rear metal deflector (#1) with 1/2"-13 x 1 1/4" GR5 carriage bolts (#2) and hex whiz nuts (#3).
2. Tighten all whiz nuts to the correct torque.



Shredder Blades and Fixed Blades (View From Below)

Figure 2-5

Shredder/Fixed Blades & Baffle Kits

Refer to Figure 2-5:

The shredder blades (#3) and stationary knives (#1 & #2) for the RCF3672 shredder kit is ideal for cutting residue into smaller pieces.

Part No	Description
326-609A	RCF3672 SHREDDER KIT

Assembly Instructions

The shredder blades, fixed blades, and baffles are assembled at the factory if purchased with the Rotary Cutter. If purchased later, the shredder blades, fixed blades, and baffles will require assembly. The following safety precautions should be adhered during assembly.

DANGER

To avoid serious injury or death:

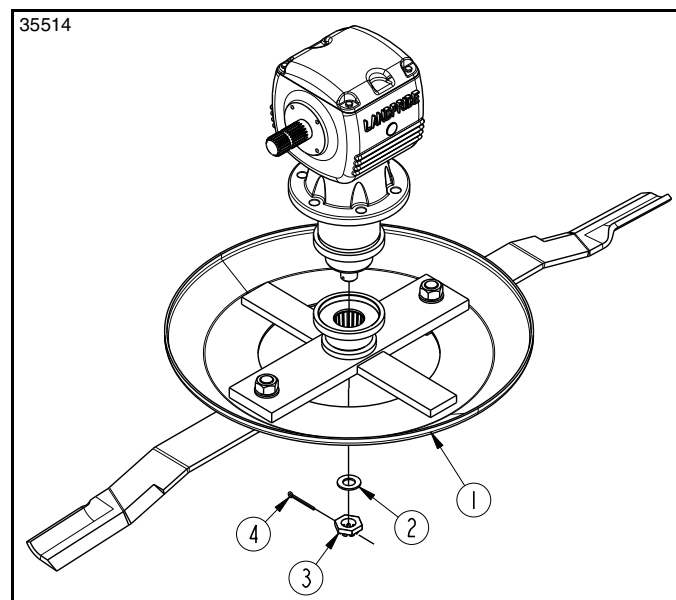
- Always disconnect driveline from the tractor before servicing the drivetrain and components powered by the drivetrain. A person can become entangled in the drivetrain if the tractor is started and the power take-off is engaged.
- Always secure equipment with solid, non-concrete supports before working under it. Never go under equipment supported by concrete blocks or hydraulics. Concrete can break, hydraulic lines can burst, and/or hydraulic controls can be actuated even when power to hydraulics is off.

1. Raise wings fully up and lock into position with transport locks.
2. Raise deck fully up and place support jacks under the four corners of the center deck. Lower center deck onto the support jacks.
3. Place tractor gear selector in park and/or set brakes, shut engine off and remove ignition key.
4. Disconnect main driveline from tractor.

Removal of Existing Blade Carriers

Refer to Figure 2-6

1. Remove cotter pin (#4), slotted hex nut (#3), flat washer (#2), and blade carrier assembly (#1) from the gearbox spindle.
2. Keep removed hardware (#2, #3 & #4) for assembly of shredder blades. Store blade assembly (#1) in a clean dry location. Inside storage is best.



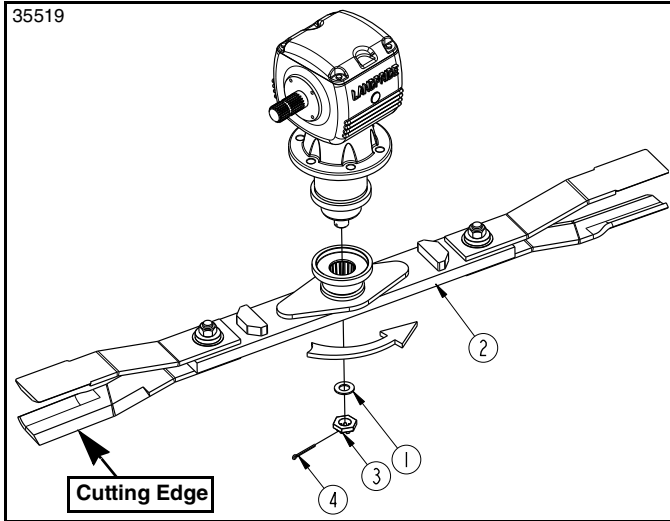
Removal of Existing Blade Carrier Assemblies

Figure 2-6

Shredder Assembly

Refer to Figure 2-7:

1. Attach shredder assembly (#2) to gearbox spindle with existing washer (#1) and slotted hex nut (#3). Torque slotted nut to 550 ft./lbs.
2. Insert existing cotter pin (#4) through slotted hex nut and gearbox spindle. Secure cotter pin by bending both legs opposite directions around slotted hex nut.



Shredder Assembly (Counterclockwise Rotation)
Figure 2-7

Check Free Vertical Movement of Blades

Refer to Figure 2-8 on page 22:

WARNING

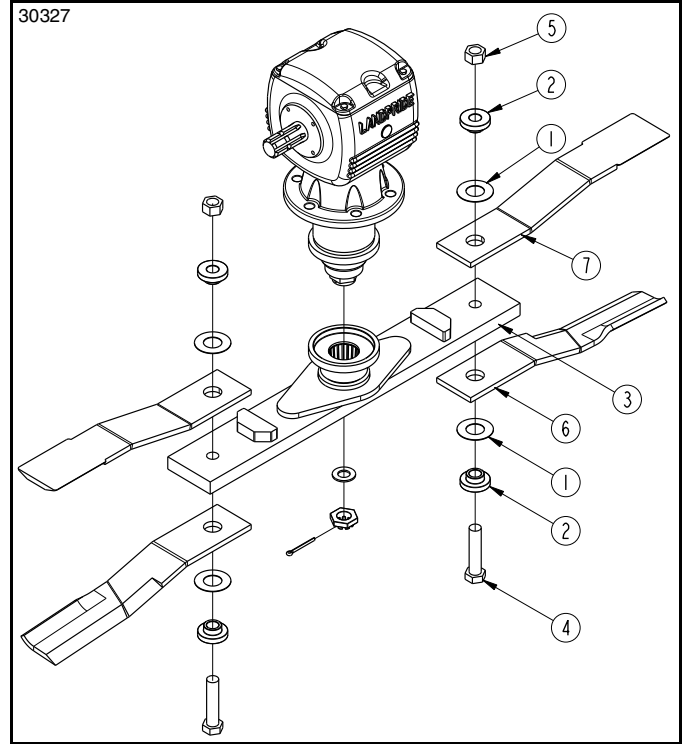
To avoid serious injury or death:

A locknut that has been removed can lose its thread locking properties. Reusing a used locknut can result in a thrown blade. Always use a new locknut when installing blades.

The cutting blades should not have more than 3/4" free vertical movement at the blade tips. If vertical movement exceeds 3/4", install or change to thicker spacers (#1) as follows. Order spacers (#1) and locknuts (#5) from your nearest Land pride dealer.

1. Check top and bottom blade deflections. If vertical deflection at either blade tip is greater than 3/4", remove blade bolt (#4) and reassemble using thicker spacers (#1). The greater the deflection, the thicker the spacer required.
2. Assemble blades by inserting 1"-8 x 4 1/2" GR8 hex head bolt (#4) through bushing (#2), spacer (#1), lower cutting blade (#6), blade carrier (#3), upper flat cutting blade (#7), spacer (#1), and bushing (#2). Temporary secure blade with a plain hex nut (Plain hex nut furnished by customer.) **Draw nut up snug. Do not tighten.**

3. Check top and bottom blade deflections again. If deflection at the blade tips are still greater than 3/4", remove blade bolt and reassemble as before with thicker spacers.
4. Once blade deflections are correct, **replace plain nut with supplied locknut (#5)** and torque to 450 ft.-lbs.

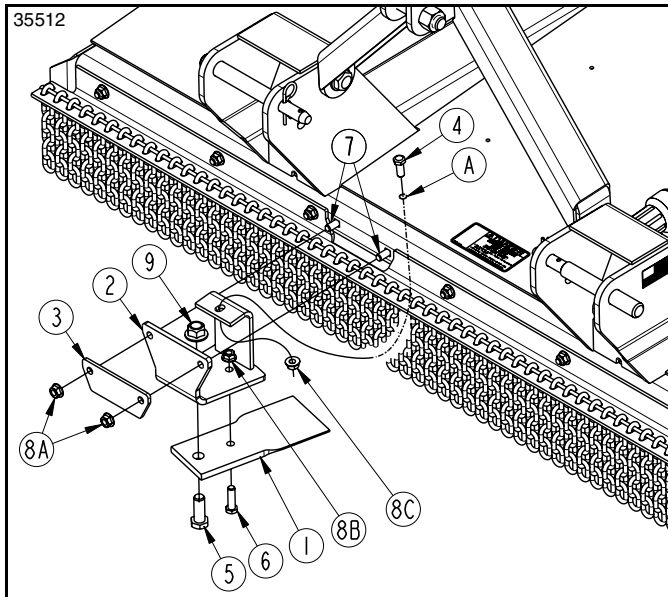


Free Vertical Movement
Figure 2-8

Front Fixed Blade Assembly

Refer to Figure 2-8:

1. Remove existing hex whiz nuts (#8A), chain guard plug (#3), and carriage bolts (#7). Store nuts, plug, and carriage bolts for reuse should the cutter be reverted back to the original blade carrier assembly.
2. Remove knock-out plug (#A).
3. Orient beveled edges of fixed blade (#1) down and attach to front fixed blade mount (#2) as shown with one 3/4"-10 x 2" GR5 bolt (#5), one 1/2"-13 x 1 3/4" bolt (#6), one 1/2" hex whiz nut (#8B), and one 3/4" hex flange top locknut (#9). Tighten nuts (#8B & #9) to the correct torque.
4. From beneath the deck, insert front fixed blade mount (#2) through slot in the front chain guard and attach to the deck front with new 1/2"-13 x 1 1/4" GR5 carriage bolts (#7), 1/2"-13 x 1 1/4" GR5 bolt (#4), and hex whiz nuts (#8A & #8C). Tighten hex whiz nuts to the correct torque.

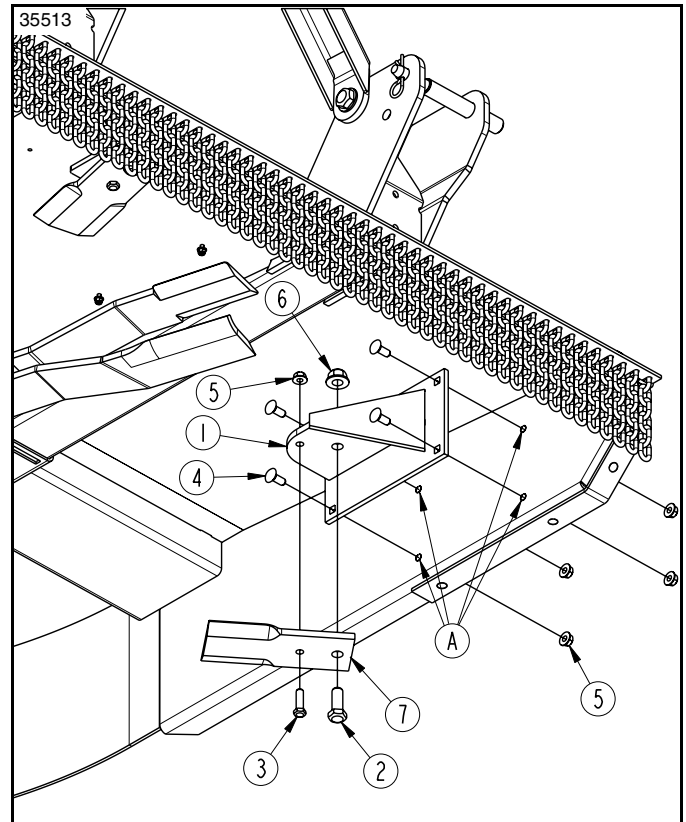


**Front Fixed Blade Assembly
Figure 2-8**

Left Side Fixed Blade Assembly

Refer to Figure 2-8:

1. On the left-hand side panel, remove the four knock-out plugs (A) in the location shown.
2. Position beveled edges of fixed blade (#7) down and attach to left side fixed blade mount (#1) with 3/4"-10 x 2" GR5 bolt (#2), 1/2"-13 x 1 3/4" bolt (#3), 1/2" hex whiz nut (#5), and 3/4" hex flange top locknut (#6). Tighten nuts (#5 & #6) to the correct torque.
3. Attach left side fixed blade mount (#1) to the left-hand side panel with four 1/2"-13 x 1 1/4" GR5 carriage bolts (#4) and hex whiz nuts (#5). Tighten hex whiz nuts to the correct torque.



**Left Side Fixed Blade Assembly
Figure 2-9**

Deck Leveling & Cutting Height

There are 4 primary adjustments that should be made prior to actual field operation:

- Deck Leveling From Left to Right
- Cutting Height Adjustment
- Center 3-Point Link Adjustment
- Tailwheel Height Adjustment

Proper adjustment of each of these items will provide for higher efficiency, improved cutting performance, and longer blade life. The following tools will be needed:

- Pliable tape measure
- Spirit or carpenters level
- Set of wrenches and/or socket wrench set
- Protective gloves

WARNING

To avoid serious injury or death:

Always follow “Tractor Shutdown Procedure” provided in this manual before dismounting the tractor.

Deck Leveling From Left to Right

Refer to Figure 3-2 on page 25:

1. Locate tractor and cutter on a flat level surface.
2. Use tractor’s hydraulic 3-Point control lever to lower cutter until tailwheel makes contact with ground surface.
3. Place a level on the cutter deck as shown. Manually adjust one or both lower 3-Point lift arms until deck is level from left to right. On some tractors, only one arm can be adjusted vertically.

Cutting Height Adjustment

Refer to Figure 3-1:

WARNING

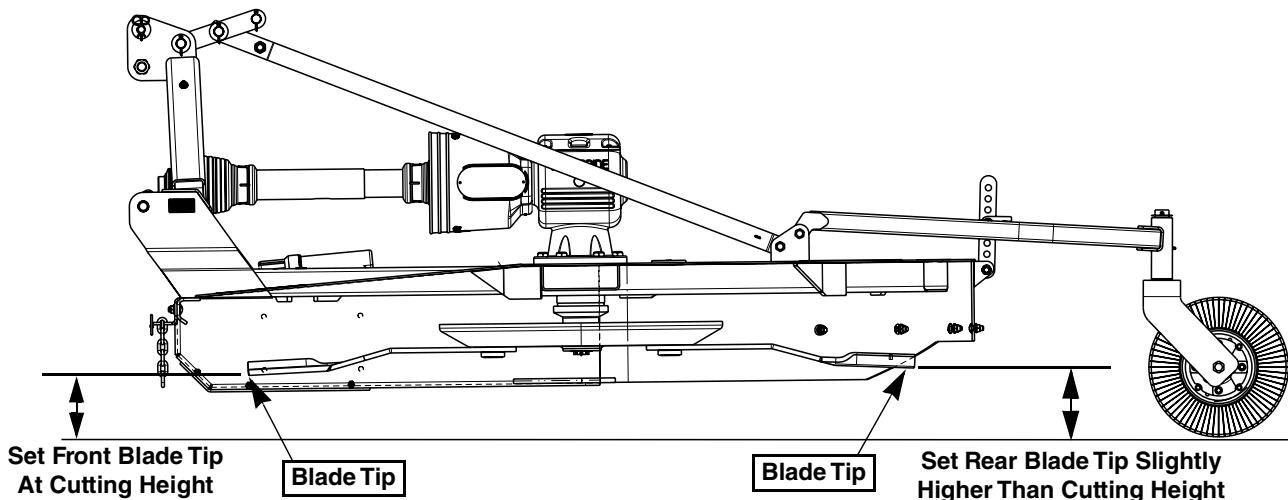
To avoid serious injury or death:

Avoid direct contact with cutter blades by wearing a pair of gloves. Cutter blades have sharp edges and burrs that can cause injuries.

IMPORTANT: The front blade tip should be lower than rear blade tip by approximately 1". The cutter is subject to continuous material flow under the deck if the rear blade is at the same height or lower than the front blade causing horsepower loss, grass clumps, blade wear, and frequent blade sharpening.

1. With gloves on, carefully rotate each blade tip to the position shown in Figure 3-1.
2. Measure distance from cutting tip of front blade to ground surface. This distance is the cutting height.
3. Using tractor’s 3-Point hydraulic control, raise or lower the 3-Point arms until the front blade tip is at the desired cutting height.
4. The top center link should be loose when deck rear is supported by the tailwheel. If not, lengthen center link until loose. Final adjustment will be made later.
5. Measure distance from cutting tip of rear blade to ground. This distance should be slightly higher than the front blade but not more than 1" higher.
6. If rear blade is lower than the front blade or is more than 1" higher than the front blade, then the tailwheel height must be adjusted. If needed, see “Tailwheel Height Adjustment” instructions below.
7. Repeat steps 1 through 6 until tailwheel and 3-Point arms are adjusted to the desired cutting height.
8. Set tractor’s 3-Point hydraulic control stop once the tailwheel and 3-Point arms are adjusted properly.

30573



Cutting Height
Figure 3-1

Tailwheel Height Adjustment

Refer to Figure 3-3:

With Rotary Cutter lowered to nominal cutting height, measure distance from end of front blade cutting tip to ground and from end of rear blade cutting tip to ground. The tailwheel must be adjusted up or down if the rear blade tip is one of the following:

- Same distance off the ground as the front blade.
- Lower than the front blade.
- More than 1" higher off the ground than the front blade.

Adjust tailwheel if cutting height is too high or too low.

1. Use the tractor's 3-Point hydraulic control lever to lift the cutter such that the tailwheel clears the ground.
2. Remove existing hardware; 5/8"-11 x 2" GR5 cap screw (#3), spring lock washer (#5), and hex nut (#4).
3. Adjust tailwheel up or down to the desired cutting height.
4. With tailwheel adjusted to the correct height, replace 5/8"-11 x 2" GR5 cap screw (#3), spring lock washer (#5), and hex nut (#4). Tighten hex nut to the correct torque. Refer to "**Torque Values Chart**" on page 42.
5. Readjust tractor's lower 3-Point lift arms as needed. See "**Cutting Height Adjustment**" on page 24.

NOTE: The following adjustments may be made if desired cutting height is located between two holes in tail wheel adjustment bar (#2).

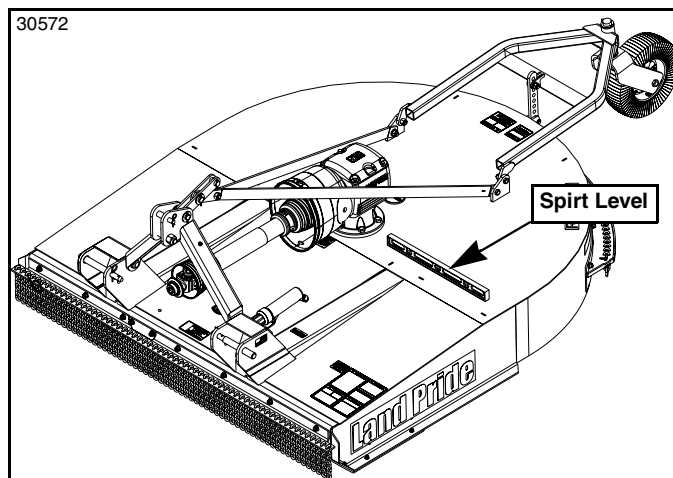
1. Unbolt adjustment bar from tailwheel pivot frame and deck mounting lugs.
2. Turn adjustment bar upside down and reattach it to the deck mounting lugs and tail wheel pivot frame using existing hardware.
3. Repeat steps 1-5.

Center 3-Point Link Adjustment

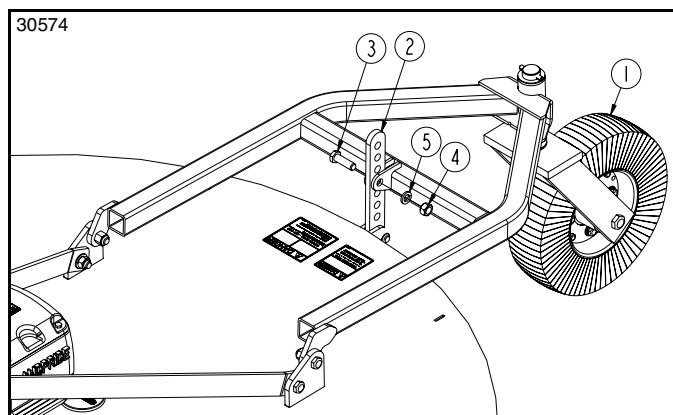
Refer to Figure 3-4:

NOTE: The lower bolted-on-bushing in the center hitch is used with a quick hitch attachment.

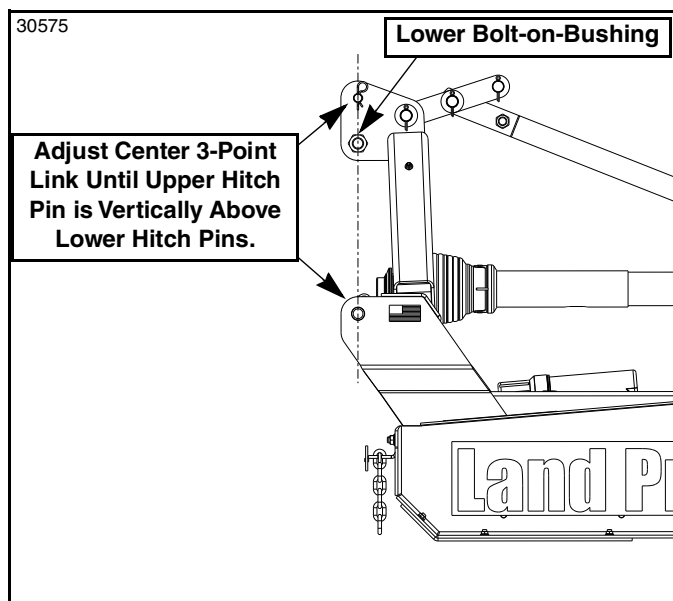
1. Lower cutter deck to preset cutting height.
2. Adjust length of center 3-Point link until center hitch pin is vertically above lower 3-Point hitch pins. This arrangement allows for optimum ground contour following performance.
3. Lock center 3-Point link in this position.



Deck Leveling
Figure 3-2



Tailwheel Height Adjustment
Figure 3-3



Center 3-Point Link Adjustment
Figure 3-4

Section 4: Operating Instructions

Operating Checklist

Hazard control and accident prevention are dependent upon the awareness, concern, prudence, and proper training involved in the operation, transport, storage, and maintenance of the Rotary Cutter. Therefore, it is absolutely essential that no one operates the Rotary Cutter unless they are age 16 or older and have read, fully understood, and are totally familiar with the Operator's Manual. Make sure the operator has paid particular attention to:

- **Important Safety Information**, page 1
- **Section 1: Assembly & Set-Up**, page 11
- **Section 3: Adjustments**, page 24
- **Section 4: Operating Instructions**, page 26
- **Section 5: Maintenance & Lubrication**, page 30

Perform the following inspections before using your Rotary Cutter.

Operating Checklist

✓	Check	Page
	Make sure all guards and shields are in place. Refer to "Important Safety Information".	1
	Read and follow hook-up & preparation. Refer to "Section 1: Assembly & Set-Up".	11
	Read and make all required adjustments. Refer to "Section 3: Adjustments".	24
	Lubricate cutter and driveline as needed. Refer to "Lubrication Points".	35
	Make sure all gearboxes are properly lubricated and all oil plugs have been replaced properly. Refer to Gearbox lubrication.	36
	Check cutter initially and periodically for loose bolts and pins. Refer to "Torque Values Chart".	42

Safety Information

DANGER

To avoid serious injury or death:

- Tractor power take-off shaft shield, driveline shields, and gearbox shaft shields must be installed and in good working condition to avoid driveline entanglement and projectiles flying off of the driveline.
- Do not engage power take-off while hooking-up or unhooking the driveline, or while someone is standing near the driveline. A person's body and/or clothing can become entangled in the driveline.
- Be sure deck is lowered to the ground and all hydraulic pressure is relieved before disconnecting or reconnecting hydraulic line and/or fittings between Rotary Cutter and tractor hydraulic system.
- Never place hands or feet under the deck or attempt to make adjustments to the cutter with power take-off engaged. Cutter blades rotating at high speeds cannot be seen and are located close to the deck sides. Body extremities will be cut off instantly.

- Do not use a power take-off adapter. The adapter will increase strain on the tractor's power take-off shaft causing possible damage to shaft and driveline. It will also defeat the purpose of the tractor's power take-off shield.
- Rotary Cutters have the ability to discharge objects at high speeds; therefore, the use of front & rear safety guards is mandatory with this cutter. Double row chain guards should be used when cutting along roadways and in areas where people may be present. Stop blade rotation if bystanders are in or around the area. It is recommended that a safety shield be placed between the operator and cutter on an open air tractor.
- Always disconnect driveline from power take-off shaft before servicing underside of cutter. The tractor can be started with power take-off engaged.
- Do not use cutter as a fan. Cutting blades are not properly designed or guarded for this use.



WARNING

To avoid serious injury or death:

- Allow only persons to operate this implement who have fully read and comprehended this manual, who have been properly trained in the safe operation of this implement, and who are age 16 or older. Serious injury or death can result from the inability to read, understand, and follow instructions provided in this manual.
- Never carry riders on the implement or tractor. Riders can obstruct the operator's view, interfere with controls, be pinched by moving components, become entangled in rotating components, struck by objects, thrown about, fall off and be run over, etc.
- Select a safe ground speed when transporting. Never travel at a speed which does not allow adequate control of steering and stopping, and never exceed 20 mph (32.2 km/h) with attached equipment. Rough terrain requires a slower speed.
- Do not operate a broken or bent driveline. Such a driveline will break apart while rotating at high speeds and can cause serious injury or death. Always remove the implement from use until the damaged driveline can be repaired or replaced.
- A rotating driveline must not exceed an angle of 25 degrees up or down, and never engage a driveline while at an angle exceeding 25 degrees up or down. The driveline can break and send projectiles.
- Do not operate and/or travel across inclines where tractor and/or implement can rollover. Consult your tractor's manual for acceptable inclines the tractor is capable of traveling across.
- Always disengage power take-off before lifting cutter fully up. Never operate cutter in the raised position. The cutter can discharge objects at high speeds.
- Always follow "Tractor Shutdown Procedure" provided in this manual before dismounting the tractor.
- Perform scheduled maintenance. Check for loose hardware, missing parts, broken parts, structural cracks, and excessive wear. Make repairs before putting the implement back into service.

Section 4: Operating Instructions

- Do not use implement as a man lift, work platform or as a wagon to carry objects. It is not properly designed or guarded for this use.
- Do not use implement to lift objects; to pull objects such as fence posts, stumps, etc; or to push objects. The unit is not designed or guarded for these uses.
- Do not exceed rated cutting capacity of your cutter. See specifications & capacities for specified cutting capacity. Exceeding rated cutting capacity can damage drive components, cutter blades, and deck components.
- Buildup of debris around moving components and gearboxes is a fire hazard. Keep rotating parts and gearboxes free from debris to avoid serious injury and property damage.
- Improper oil level can cause bearing failure and be a fire hazard. Maintain proper gearbox oil level to avoid serious injury and property damage.
- Some tractors are equipped with two power take-off speeds. Be certain your tractor's power take-off shaft is set-up to operate at 540 rpm. Do not exceed 540 rpm power take-off speed or equipment breakage may result.

Inspection of Tractor & Cutter

Make the following inspections with cutter attached to a tractor, power take-off disengaged, and completely stopped:

1. Park tractor and cutter on a level surface.
2. Disengage power take-off, place gear selector in park, set park brake, shut tractor off, and remove switch key. Make sure cutter blades have come to a complete stop before dismounting from tractor.
3. Inspect tractor safety equipment to make sure it is in good working condition.
4. Inspect cutter safety equipment to make sure it is installed and in good working condition.
5. Check driveline to be sure it is securely connected to tractor power take-off shaft and cutter gearbox shaft.
6. Check driveline guards to make certain they are in good condition and in place.
7. Carefully raise and lower implement to ensure that the drawbar, tires, and other equipment on the tractor do not contact cutter frame or driveline.
8. With cutter resting on solid supports, power take-off disengaged, and blade rotation completely stopped:
 - Check for and remove foreign objects wrapped around blade spindles.
 - Check for nicked, bent, broken, and worn cutting blades. Replace or sharpen blades as required. Refer to **"Cutter Blade Maintenance"** on page 30.
9. Remove solid supports from under the deck.
10. Verify cutter is set at the correct cutting height. See **"Cutting Height Adjustment"** on page 24.

The remaining inspections are made by engaging the power take-off to check for vibrations.

WARNING

To avoid serious injury or death:

- Stop power take-off immediately if vibration continues after a few revolutions during start-up and anytime thereafter. Wait for all components to come to a complete stop before dismounting from tractor to check for probable causes. Make necessary repairs and adjustments before continuing.
 - Some tractors are equipped with two power take-off speeds. Be certain your tractor's power take-off shaft is set-up to operate at 540 rpm. Do not exceed 540 rpm power take-off speed or equipment breakage may result.
11. Start tractor, set throttle to idle, or slightly above idle, and slowly engage power take-off. Initial start-up vibration is normal and should stop after a few revolutions. Stop power take-off rotation immediately if vibration continues.
 12. Once cutter is running smoothly, increase tractor power take-off speed to 540 rpm. Stop power take-off rotation immediately if vibration occurs.
 13. Investigate cause of vibration and make repairs before putting cutter back into service.

Transporting

WARNING

To avoid serious injury or death:

- When traveling on public roadways, travel in such a way that faster moving vehicles may pass safely. Use accessory lights, clean reflectors, and a slow moving vehicle sign that is visible from the back to warn operators in other vehicles of your presence. Always comply with all federal, state, and local laws.
 - Always disengage power take-off and wait for driveline to stop rotating before raising implement to transport position.
1. Make sure driveline does not contact tractor or cutter when raising cutter to transport position.
 2. Reduce tractor ground speed when turning and leave enough clearance so cutter does not contact obstacles such as buildings, trees, or fences.
 3. Limit transport speed to 20 mph. Transport only with a farm tractor of sufficient size and horse power.
 4. When traveling on roadways, transport in such a way that faster moving vehicles may pass you safely.
 5. Shift tractor to a lower gear when traveling over rough or hilly terrain.

Blade Engagement & Disengagement

Cutter blades can lock-up against each other during start-up and shut-down especially if the tractor's power take-off engagement is "**INSTANT ON**" and "**INSTANT OFF**". Following Blade Engagement and Blade Disengagement instructions below will help eliminate blade lock up.

Blade Engagement

1. Increase throttle to a speed just enough to get the cutter started without stalling tractor while slowly engaging power take-off. Use tractor's power take-off soft start option if available.
2. Ensure that all power shafts are rotating and that the cutter is not vibrating excessively after ramping up to power take-off speed for at least 3 seconds. If excessive vibration continues after 3 seconds at full power take-off speed, disengage power take-off immediately, shut down tractor, and remove switch key.
3. Check blades for a lock-up situation. Block cutter deck up before working under the unit. Unlock blades, remove support blocks, and repeat "**Blade Engagement**" instructions.

Blade Disengagement

1. Slowly decrease throttle speed until engine idle speed is reached and then disengage power take-off.
2. Engage tractor park brake, shut tractor engine off and remove switch key. Stay on tractor until blades have come to a complete stop.

Unhook Rotary Cutter

Unhook Rotary Cutter from tractor as follows:

1. See "**Long-Term Storage**" on page 34 if cutter is to be stored for a long time.
2. Park on a level, solid surface and lower deck to ground level or onto support blocks.
3. Engage tractor park brake, shut tractor engine off, and remove switch key. Stay on tractor until blades have come to a complete stop.
4. Pull back on driveline pull collar and hold while pulling driveline yoke from tractor power take-off shaft.
5. Unhook 3-Point hitch from tractor and drive tractor forward several feet.
6. Reinstall hitch pins, linchpins, and hair pin cotters in cutter hitch for safe keeping.
7. Collapse driveline by pushing tractor end of driveline towards cutter gearbox.
8. Rotate driveline storage hook down and place driveline in storage hook.

Field Operation



DANGER

To avoid serious injury or death:

Clear area to be cut of debris and other unforeseen removable objects before cutting. Mark non-removable hazards such as tree stumps, post stubs, protruding objects, rocks, drop-offs, holes, etc. with a visible flag.

IMPORTANT: Maintain correct power take-off speed. Loss of power take-off speed will allow blades to swing back resulting in ragged, uneven cutting.

IMPORTANT: Your cutter is equipped with free swinging cutting blades to reduce shock loads when striking obstacles. However, it is best to avoid striking obstacles to extend cutter and blade life.

NOTE: Do not cut in wet conditions. Wet material will build up on the deck underside creating poor discharge, high wear, and additional horsepower.

Periodically disengage power take-off, turn off tractor, remove key & check for objects wrapped around blade spindle. Block deck up before removing objects.

Frequently inspect cutter for loose bolts and nuts. Tighten all loose hardware as indicated in the "**Torque Values Chart**" on page 42.

1. Thoroughly inspect area to be cut for debris and unforeseen objects. Mark any potential hazards.
2. Follow "**Blade Engagement**" instructions on right side of this page to start cutter blades turning.
3. Optimum ground speed depends on density of material being cut, horsepower rating of tractor, and terrain. Always operate tractor at cutter's full rated power take-off speed in a gear range that allows the cutter to make a smooth cut without lugging the tractor down, usually between 2 to 5 mph.
4. Follow "**Blade Disengagement**" instructions on right side of this page to stop cutter blades. After the first 50 feet, disengage power take-off and check to see that the cutter is adjusted properly.
5. Do not engage power take-off when cutter is in the fully raised or lowered positions.
6. Periodically disengage power take-off, shut down tractor, remove key, and check for foreign objects wrapped around the blade spindle. Block cutter deck up before removing objects.
7. Frequently inspect cutter for loose bolts and nuts. Tighten all loose bolts and nuts as indicated in the "**Torque Values Chart**" on page 42.
8. For additional information, see "**General Operating Instructions**" on page 29.

General Operating Instructions

It is important that you familiarize yourself with the Operator's Manual, completed Operators Checklist, properly attached cutter to your tractor, made leveling adjustments, and preset your cutting height before beginning a running operational safety check on your Land Pride Rotary Cutter.

The running operational safety check may now be done. It is important that at any time during this safety check you detect a malfunction in either the cutter or tractor that you immediately shut the tractor off, remove its key, and make necessary repairs and/or adjustments before continuing on.

Make sure before starting tractor that the park brake is engaged, power take-off is disengaged, and cutter is resting on the ground. Start tractor and set engine throttle speed at a low idle. Raise cutter with tractor's rear hydraulic lift control lever to transport position making sure that the driveline does not bind and does not contact the cutter frame. Lower the cutter to the ground and at a low engine speed engage the power take-off. If everything is running smoothly at a low idle, slowly raise the cutter to transport height checking for bind or chatter in the driveline. Lower the cutter to the ground and increase the tractor's engine rpm until it reaches the cutter full power take-off operating speed of 540 rpm. If everything is still running smoothly, once more raise the cutter to transport height to check for driveline bind or chatter. Lower the cutter to the ground, return the engine to a low idle, and disengage the power take-off. Position the adjustable stops on the tractor's hydraulic lift lever so the cutter can be consistently returned to the same cutting and transport height.

You should now be ready to transport to your cutting site at a safe ground speed. On roadways transport in such a manner that faster moving vehicles can easily see you and pass you safely. Reduce your speed when traveling over rough and hilly terrain. Avoid quick or sharp steering corrections. Take extra care to ensure that the cutter doesn't come into contact with obstacles such as trees, buildings, or fences. Use accessory lights and appropriate reflective devices to provide adequate warning to pedestrians and other vehicle operators when traveling on public roads and in the dark of night. Comply with all local, state, and federal laws.

It is important that you inspect the area where you will be cutting and clear it of safety hazards and foreign objects either before or after you arrive at the cutting site. Never assume the area is clear. Cut only in areas you are familiar with and are free of debris and unseen objects. Extremely tall grass should be cut twice to detect potential hazards. In the event you do strike an object stop the cutter and tractor immediately to inspect and make necessary repairs to the cutter before resuming operation. It really pays to inspect a new area and to develop a safe plan before cutting.

You will need to maintain 540 rpm power take-off speed and 2 to 5 mph ground speed to produce a clean cut. Make a tractor gear and range selection that will enable you to maintain these speed combinations. Generally the quality of cut is better at lower ground speeds. Dense ground cover will create the need to slow down even more. In certain conditions tractor tires will roll grass down resulting in an uneven cut when the grass fails to rebound. Should this happen you may try reversing the direction of cut and/or double cut to achieve the desired finish. Avoid very low cutting heights especially on extremely uneven terrain. Always cut downward on slopes and avoid crossing the face of steep slopes. Avoid sharp drops and cross diagonally through dips to prevent hanging up the tractor and cutter. Slow down in turns. Remember to look back often.

Now that you're prepared and well briefed you may begin cutting. Begin mowing by doing the following:

- Reducing tractor's engine rpm.
- Make sure cutter is on the ground in cutting position.
- Engage power take-off and then raise engine rpm to the appropriate power take-off speed.
- Begin cutting.

Make wide turns when possible. Three-point hitch and optional Quick Hitch models can be lifted into transport position to make tight turns and to reverse direction. Try increasing or decreasing ground speed to determine the effect on quality of cut. With a little practice you will be pleased with what you and your Land Pride Rotary Cutter can do. Whether you are done mowing, need to take a break, or just need to make a few adjustments to the cutter, remember to always do the following:

- Reduce tractor's engine rpm and disengage power take-off.
- Stop on level ground, set park brake, turn off engine, and remove switch key.
- Stay on the tractor until the cutter blades have come to a complete dead stop.

Maintenance

Proper servicing and adjustments are key to the long life of any implement. Careful and systematic inspection can avoid costly downtime, maintenance, and repairs.

Check all bolts and pins after using the unit for several hours and on a regular basis thereafter to ensure they are tight and secured.

Replace worn, damaged, or illegible safety labels by obtaining new labels from your Land Pride Dealer.

WARNING

To avoid serious injury or death:

- Perform scheduled maintenance. Check for loose hardware, missing parts, broken parts, structural cracks, and excessive wear. Make repairs before putting the implement back into service.
- Always follow “Tractor Shutdown Procedure” provided in this manual before dismounting the tractor.
- Do not alter implement or replace parts on the implement with other brands. Other brands may not fit properly or meet OEM (Original Equipment Manufacturer) specifications. They can weaken the integrity and impair the safety, function, performance, and life of the implement. Replace parts only with genuine OEM parts.
- Buildup of debris around moving components and gearboxes is a fire hazard. Keep rotating parts and gearboxes free from debris to avoid serious injury and property damage.
- Improper oil level can cause bearing failure and be a fire hazard. Maintain proper gearbox oil level to avoid serious injury and property damage.

Hydraulic System

WARNING

To avoid serious injury or death:

Hydraulic fluid under high pressure can penetrate the skin and/or eyes causing a serious injury. Wear protective gloves and safety glasses or goggles when working with hydraulic systems. Use a piece of cardboard or wood rather than hands when searching for leaks. A doctor familiar with this type of injury must treat the injury within a few hours or gangrene may result. DO NOT DELAY.

One of the most important things you can do to prevent hydraulic system problems is to ensure that your skid steer's reservoir remains free of dirt and contamination. These simple maintenances will go a long way to prevent occurrence of hydraulic problems:

1. Replace your skid steer's hydraulic filter element at the prescribed intervals.

2. Inspect skid steer hydraulic oil level. Add oil if it is low.
3. Use a clean cloth to wipe hose ends before attaching them to your skid steer.
4. Inspect quick couplers to verify full engagement. Replace improperly sized couplers.
5. Inspect hydraulic hoses and cylinder for oil leaks. Tighten or replace components to fix leaks.

Cutter Blade Maintenance

DANGER

To avoid serious injury or death:

- Always disconnect driveline from power take-off shaft before servicing underside of cutter. The tractor can be started with power take-off engaged.
- Always secure equipment with solid, non-concrete supports before working under it. Never go under equipment supported by concrete blocks or hydraulics. Concrete can break, hydraulic lines can burst, and/or hydraulic controls can be actuated even when power to hydraulics is off.

WARNING

To avoid serious injury or death:

- Do not operate cutter with blades that are out-of-balance, bent, excessively worn, excessively nicked, or with blade bolts that are excessively worn. Such blades can break loose at high speeds.
- Do not attempt to straighten a bent blade or weld on a blade. Do not attempt to modify a blade such as hard surfacing, heat treating, cold treating, or by any other method. Always replace blades with new Land Pride blades to assure safety.

IMPORTANT: Only replace cutting blades in pairs with genuine OEM blades. Replacing single blades can result in an out-of-balance condition that will contribute to premature bearing wear/breakage and/or structural cracks in gearbox and/or deck.

Always inspect cutting blades before each use. Make certain they are properly installed and are in good working condition. Replace any blade that is damaged, worn, bent, or excessively nicked. Small nicks can be ground out when sharpening.

Remove cutting blades and sharpen or replace as follows:

1. Place tractor gear selector in park and set brakes, shut engine off and remove ignition key.
2. Disconnect main driveline from tractor power take-off and secure cutter deck in the up position with solid supports before servicing underside of cutter.
3. Inspect cutting blades. Make certain they are properly installed and are in good working condition. Replace any blade that is damaged, worn, bent, or excessively nicked. Small nicks can be ground out.

Refer to Figure 5-1 on page 31:

4. Remove access cover (#5).
5. Rotate blade bolt (#1) until aligned with access hole (A).
6. Unscrew locknut (#3) to remove cutting blade (#6). Blade bolt (#1) is keyed and will not turn freely.
7. Repeat steps 5 & 6 for the other blade.
8. Both blades should be sharpened at the same angle as the original cutting edge and must be replaced or re-ground at the same time to maintain proper balance in the cutting unit. The following precautions should be taken when sharpening blades:
 - a. Do not remove more material than necessary.
 - b. Do not heat and pound out a cutting edge.
 - c. Do not grind blades to a razor edge. Leave a blunt cutting edge approximately 1/16" thick.
 - d. Always grind cutting edge so end of blade remains square to cutting edge and not rounded.
 - e. Do not sharpen back side of blade.
 - f. Both blades should weigh the same with not more than 1 1/2 oz. difference. Unbalanced blades will cause excessive vibration which can damage gearbox bearings and create structural cracks.
9. Carefully check cutting edges of blades in relation to blade carrier rotation to ensure correct blade placement. Blade rotation is counterclockwise with cutting edge leading. Airfoil (lift) must be oriented towards the top of the deck.

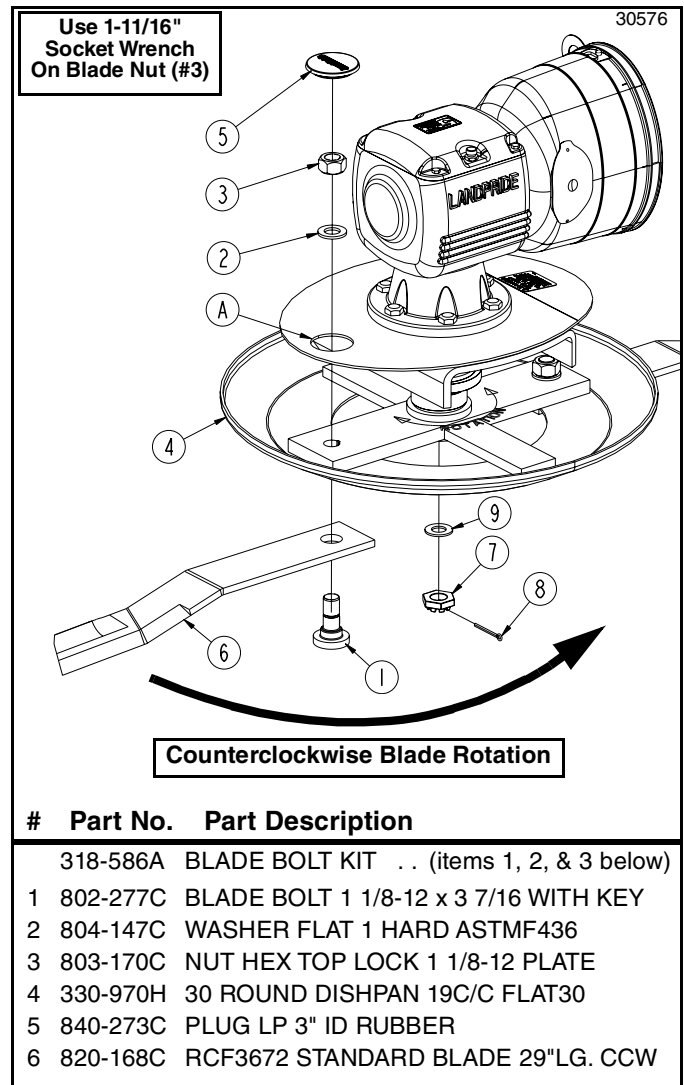
WARNING

To avoid serious injury or death:

A locknut that has been removed can lose its thread locking properties. Reusing a used locknut can result in a thrown blade. Always use a new locknut when installing blades.

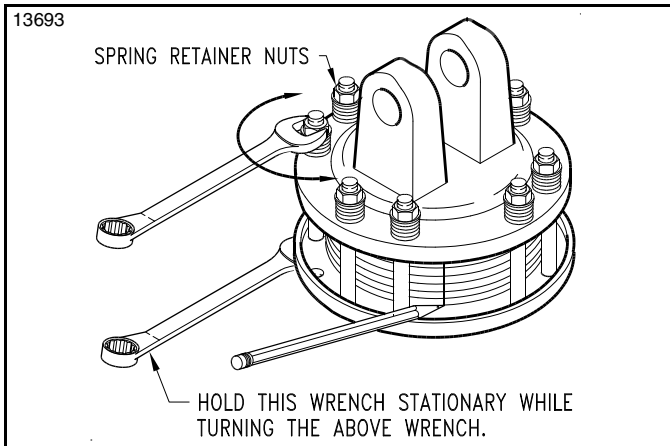
IMPORTANT: Examine blade bolts (#1) and flat washers (#2) for excessive wear and replace if worn.

10. Insert blade bolt (#1) through blade (#6), dish pan (#4), and flat washer (#2). Secure blade with a **new locknut (#3)** and torque to 450 ft-lbs.
11. Replace access cover (#5).



**Cutter Blade Assembly
Figure 5-1**

12. If replacing dishpan (#4), castle nut (#7) on gearbox output shaft should be torqued to 450 ft-lbs. minimum and secured with cotter pin (#9) with both legs bent opposite directions around the nut.



Clutch Run-In
Figure 5-2

Driveline Protection

WARNING

To avoid serious injury or death:

- Always follow “Tractor Shutdown Procedure” provided in this manual before dismounting the tractor.
- A slip clutch that has been in use or has slipped for as little as only two or three seconds during run-in may be too hot to touch. Allow a hot clutch to cool before working on it.

The drivetrain is protected from shock loads with a four plate slip-clutch. The slip-clutch must be capable of slippage during operation. Always do a “clutch run-in” operation at the beginning of each season and after long periods of inactivity to remove any oxidation that may have accumulated on the friction surfaces. Repeat “clutch run-in” instructions at the beginning of each season and when moisture and/or condensation seizes the inner friction plates.

Clutch Run-In

Refer to Refer to Figure 5-2:

1. Using a pencil or other marker, scribe a line across the exposed edges of the clutch plates and friction discs.
2. Carefully loosen each of the 8 spring retainer nuts by exactly 2 revolutions. It will be necessary to hold hex end of retainer bolt in order to count the exact number of revolutions.
3. Start tractor and engage power take-off drive for 2-3 seconds to permit slippage of the clutch surfaces. Disengage power take-off, then re-engage a second time for 2-3 seconds. Disengage power take-off, shut off tractor, and remove key. Wait for all components to stop before dismounting from tractor.
4. Inspect clutch and ensure that the scribed markings made on the clutch plates have changed position. Slippage has not occurred if any two marks on the friction disc and plate are still aligned. A clutch that has not slipped must be disassembled to separate the friction disc plates. See “Clutch Assembly and Disassembly” on page 32.

5. Tighten each of the 8 spring retainer nuts on the clutch housing exactly 2 revolutions to restore the clutch to the original setting pressure.
6. The clutch should be checked during the first hour of cutting and periodically each week. An additional set of scribe marks can be added to check for slippage. See Figure 5-3 to adjust spring length.

Clutch Assembly and Disassembly

Disassembly

IMPORTANT: Refer to Figure 5-3. Be Sure to measure and record length (“A”) of each clutch spring before disassembling the clutch.

Refer to Figure 5-4 on page 33:

After recording each spring length, remove spring retainer nuts (#1), springs (#2), and bolts (#3). Separate each friction disc (#4) from their adjacent metal surfaces. Refer to the Parts Manual for a detailed parts breakdown.

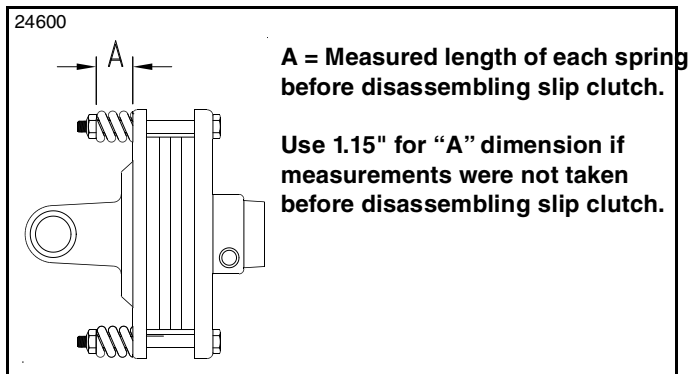
Inspection

Inspect all parts for excessive wear and condition. Clean all parts that do not require replacement. The original friction disc thickness is 1/8" (3.2mm) and should be replaced if thickness falls below 3/64" (1.1mm). If clutches have been slipped to the point of “smoking,” the friction discs may be damaged and should be replaced. Heat build-up may also affect the yoke joints.

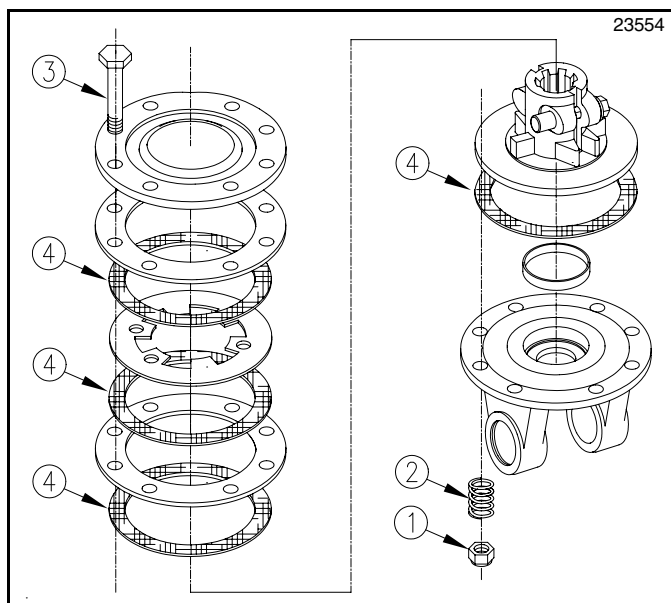
Assembly

Refer to Figure 5-3 on page 33:

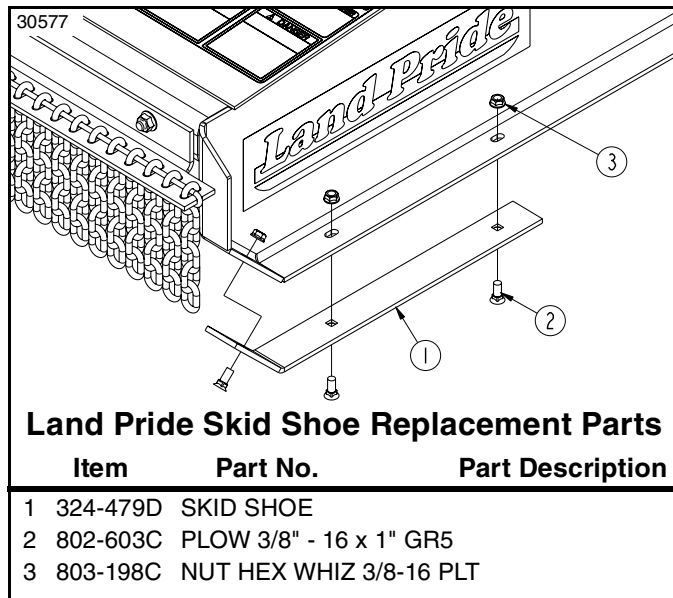
Reassemble each friction disc (#4) next to the metal plate it was separated from. Install bolts (#3) through the end plates and intermediate plates as shown. Place springs (#2) over bolts (#3) and secure with nuts (#1). Progressively tighten each spring retainer bolt until correct spring height “A” dimension is obtained.



Clutch Adjustment
Figure 5-3



Clutch Disassembly
Figure 5-4



Skid Shoe Replacement
Figure 5-5

Skid Shoe Maintenance

Refer to Figure 5-5:



WARNING

To avoid serious injury or death:

Excessive wear on skid shoes can damage side panels, cause inadequate operation of cutter, and create a safety hazard. Always replace skid shoes at the first sign of wearing thin.

There are skid shoes mounted on the cutter sides. Check both skid shoes for wear and replace if necessary. Order only genuine Land Pride parts from your local Land Pride dealer.

1. Remove 3/8" hex whiz nuts (#3), 3/8" plow bolts (#2) and skid shoe (#1) as shown.
2. Plow bolts should be checked for wear and replaced if necessary.
3. Attach new skid shoe (#1) to cutter with existing 3/8" plow bolts (#2) and secure with 3/8" hex whiz nuts. Tighten to the correct torque.
4. Repeat on opposite side.

Long-Term Storage

Clean, inspect, service, and make necessary repairs to the implement when storing it for long periods and at the end of the season. This will help to ensure the unit is ready for field use the next time you hook-up to it.

DANGER

To avoid serious injury or death:

- Always disconnect driveline from power take-off shaft before servicing drivetrain and cutter blades. The power take-off can be engaged if tractor is started.
- Always secure equipment with solid, non-concrete supports before working under it. Never go under equipment supported by concrete blocks or hydraulics. Concrete can break, hydraulic lines can burst, and/or hydraulic controls can be actuated even when power to hydraulics is off.

WARNING

To avoid serious injury or death:

Always store cutter with 3-point hitch pivoted back as far as possible. The floating 3-point hitch when not hooked to a tractor can fall backwards unexpectedly causing bodily injury.

1. Clean off any dirt and grease that may have accumulated on the cutter and moving parts. Scrape off compacted dirt from the bottom of deck and then wash surface thoroughly with a garden hose. A coating of oil may also be applied to the lower deck area to minimize oxidation.
2. Check blades and blade bolts for wear and replace if necessary. See “**Cutter Blade Maintenance**” on page 30.
3. Inspect for loose, damaged, or worn parts and adjust or replace as needed.
4. Repaint parts where paint is worn or scratched to prevent rust. Ask your dealer for Land Pride aerosol touch-up paint. They are also available in touch-up bottles with brush, quarts, and gallon sizes by adding TU, QT, or GL to the end of the aerosol part number.

Land Pride Touch-up Paint

Part No.	Part Description
821-011C	PAINT LP BEIGE SPRAY CAN
821-066C	PAINT ORANGE SPRAY CAN
821-070C	PAINT GP GLOSS BLACK SPRAY CAN

5. Replace all damaged or missing decals.
6. Lubricate as noted under “**Lubrication Points**” on page 35.
7. Store cutter on a level surface in a clean, dry place. Inside storage will reduce maintenance and make for a longer cutter life.
8. Follow all unhooking instructions on page 28 when disconnecting tractor from cutter.

Ordering Replacement Parts

Land Pride offers equipment in factory standard Beige with black highlights. This implement is also available in Orange.

When ordering an optional color, the suffix number corresponding to the color must be added at the end of the part number. Parts ordered without the suffix number will be supplied in factory standard colors.

82 Orange 85 Black

For example, if you are ordering a replacement part with part number 555-555C and the existing part is orange, then add the suffix 82 to the end of the number to make the part number read 555-555C82.

Lubrication Points

Lubrication Legend



Multi-purpose
spray lube



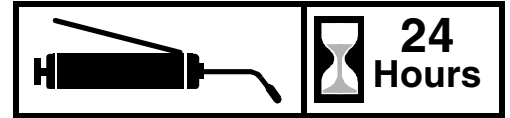
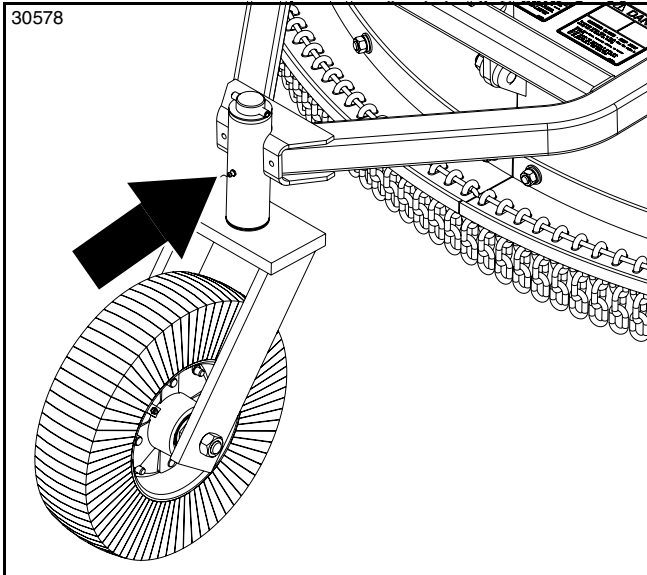
Multi-purpose
grease lube



Multi-purpose
oil lube



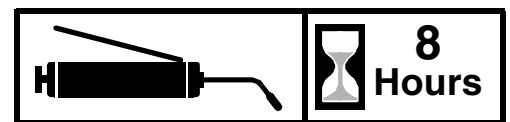
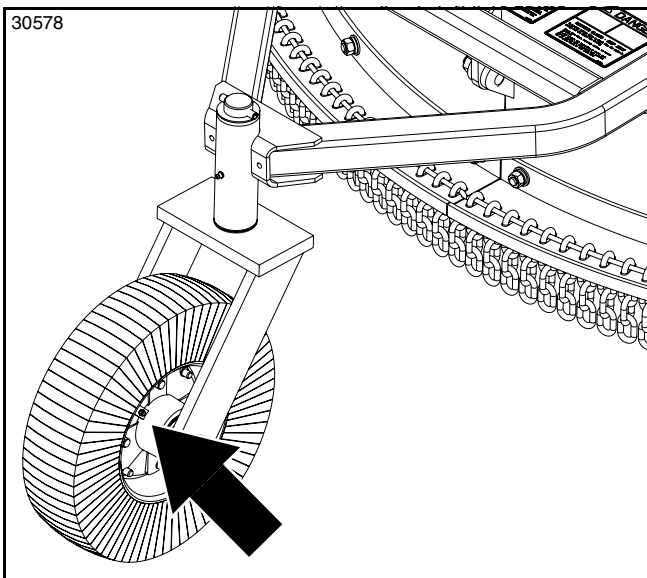
Intervals in hours at which
lubrication is required



Gauge Wheel Spindle Tube

Type of Lubrication: Grease

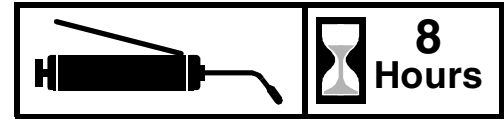
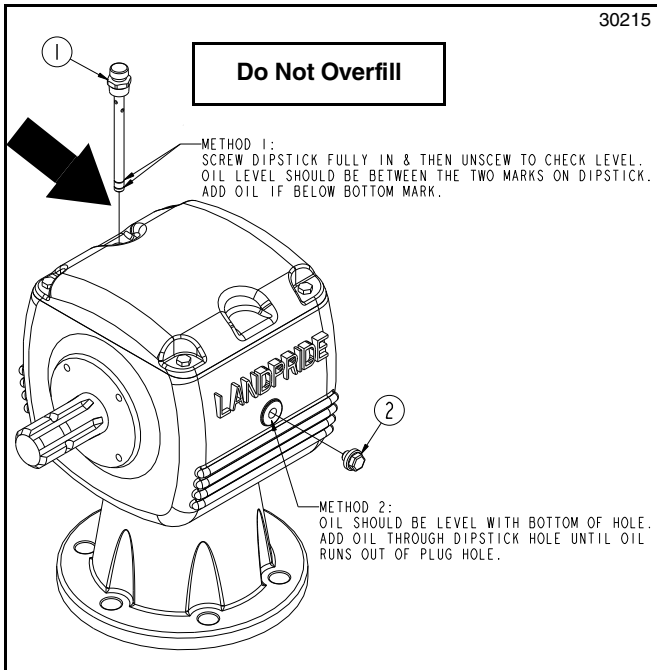
Quantity = 6 pumps



Gauge Wheel Hub

Type of Lubrication: Multi-purpose Grease

Quantity = 2 pumps



Gearbox

NOTE: Do not overfill! Cutter should be level when checking oil. Oil expands when hot, therefore, always check oil level when cold.

Method 1: Unscrew top vented dipstick (#1). Wipe oil from dipstick and screw dipstick in without tightening. Unscrew dipstick and check oil on dipstick. If below bottom level mark, add recommended gear lube through dipstick hole until oil reaches top mark on dipstick. Reinstall vented dipstick and tighten.

Method 2: Remove side oil plug (#2). If oil is below bottom of plug hole, add recommended gear lube through top dipstick hole until oil flows out of side plug hole. Reinstall and tighten side oil plug (#2) and vented dipstick (#1).

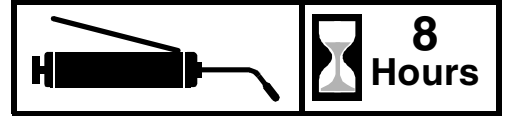
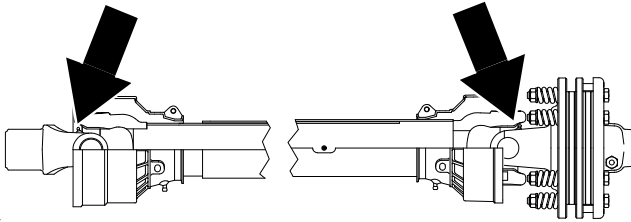
Type of Lubrication: 80-90W EP Gear Lube

Quantity = Fill until oil reaches top mark on dipstick or begins to flow out side plug hole in gearbox.

IMPORTANT: This implement is shipped with a vented dipstick packaged in the Operator's Manual bag and should have been installed in the gearbox by your dealer. Please consult your dealer if vented dipstick was not included.

NOTE: Use a suction or siphon pump to drain gearboxes of oil when there is not an oil drain plug.

13755

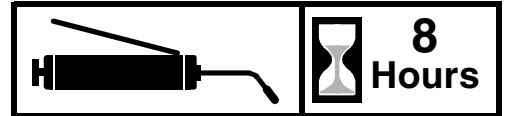
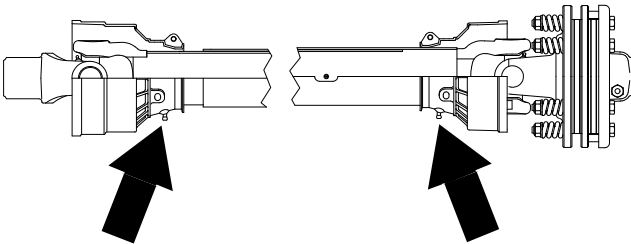


Driveline U-Joints

Type of Lubrication: Grease

Quantity = 6 pumps

13755

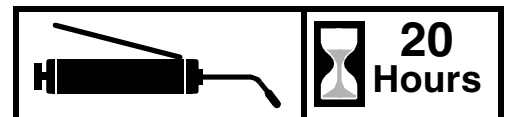
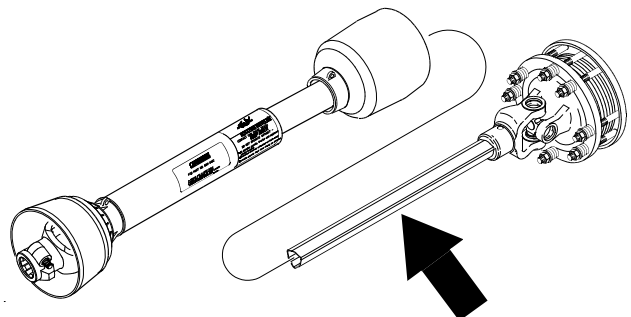


Driveline Shield Bearings

Type of Lubrication: Grease

Quantity = 6 pumps

14618

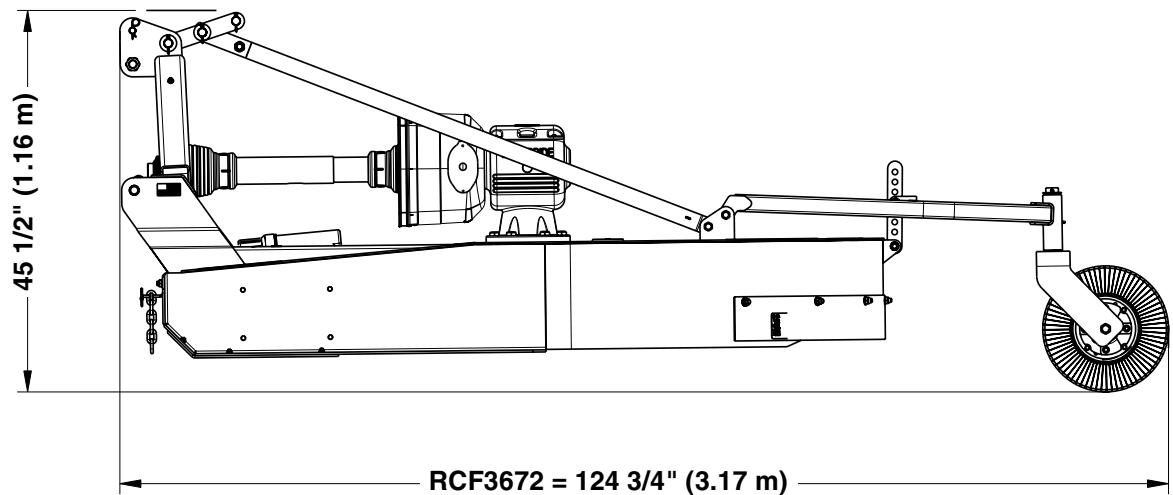
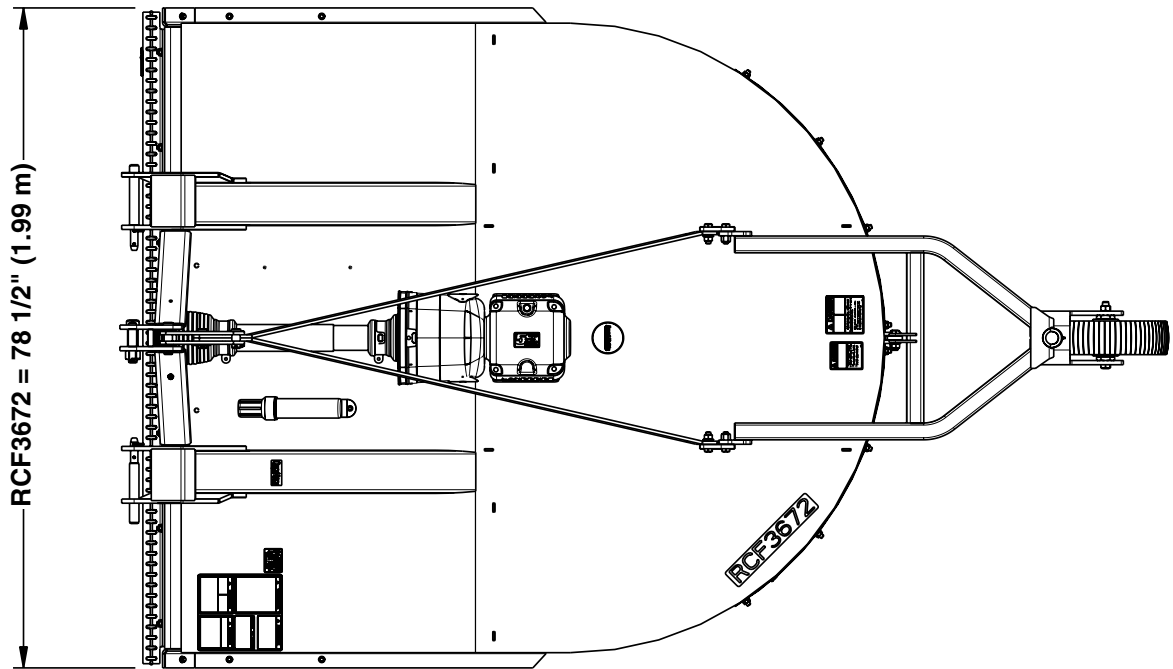


Driveline Profiles

Quantity = Clean & coat inner tube of driveline with a light film of grease and then reassemble.

RCF3672 Model

Specifications & Capacities	
Model Numbers	RCF3672
Machine weight	1337 lbs (606.5 kg)
	With front and rear single chain guards
Hitch	Category I or II with floating clevis top link, quick hitch adaptable
Cutting width	72" (1.83 m)
Overall width	78 1/2" (1.99 m)
Overall length	124 3/4" (3.17 m)
Deck height (Bottom of deck to bottom of skid shoe)	13 3/8" (34.0 cm)
Cutting height	2" to 12" (5.1 cm to 30.5 cm)
Cutting capacity	4" (10.2 cm) Diameter
Recommended tractor hp	60-190 hp (44.7-141.7 kw)
Power take-off speed	540 rpm
Gearbox	1:1.48 Speed-up beveled gears, Cast iron housing, 1 3/4" (4.4 cm) - 20 spline input shaft and 2 3/8" (6.0 cm) output shaft
Gearbox lubricant	EP 80-90W oil
Gearbox oil capacity	10 pints (4.73 L)
Deck construction	All welded deck
Deck material thickness	3/16" (5 mm)
Side skirt material thickness	1/4" (6 mm)
Skid construction	Replaceable bolt on skid shoes
Stump jumper	Round pan 3/16" x 30 7/16" (5 mm x 77.3 cm) with blade holder bar
Blades (2)	1/2" x 4" (1.3 cm x 10.2 cm) Heat treated alloy steel Free-swinging high lift - low friction
Blade bolts	Keyed with harden flat washers & locknuts.
Blade tip speed	14,861 fpm (75.5 mps)
Driveline	ASAE Category 5 with 4-plate slip clutch
Driveline protection	Center bolt 4 plate slip clutch
Tailwheel mount assembly	Welded A-arm and caster fork with 360 degree swivel
Tailwheel	4" x 8" x 15" Laminated tire with cast iron hub
Front guard (optional)	Rubber belting or single chain guard or double chain guard
Rear guard (optional)	Single chain guard or double chain guard









30604

RCF3672 Model

Features	Benefits
Surpassed rugged industry standards	All Land Pride Cutters have been designed and tested and meet rigorous voluntary testing procedures specified by ANSI.
5 Year gearbox warranty	A rugged heavy built gearbox capable of handling heavy cutting applications. Shows our confidence in the gearbox integrity.
190 Horsepower gearbox	A rugged heavy built gearbox capable of handling heavy cutting applications.
Cat. 5 driveline with 4-plate slip-clutch	Slip-clutch driveline offers convenience for continual work.
Dual position clevis type 3-Point floating top link	Permits deck to follow the terrain for an even cut. Additional set of holes for tractors with shorter top links.
Lower clevis type 3-Point hitch	Allows for ease of hook-up to tractor. Also adds additional strength allowing for an even pull from the tractor's lower arms, vs. pulling on a single pin design.
Heavy deck construction with 3/16" deck top & 1/4" side skits	Strong heavy deck material for rugged use.
Box tubing deck supports	Makes for a stronger rigid deck.
Fully welded deck	Adds additional strength.
Round back design	Helps discharge grass better than enclosed or partially enclosed cutters.
13 3/8" Deck height	Allows cutter to handle heavy cutting conditions.
2" to 12" Cutting height	Provides for a wide range of cutting conditions.
High cutting capacity	Can cut brushy areas with saplings up to 4".
Skid shoes	Provides sidewall reinforcement and protection to bottom of sidewall.
1/2" x 4" Heat-treated free swinging blades	Free swinging protects from obstructions. Heat-treated offers longer life.
Splined blade bar hub	Allows for tight positive fit of stump jumper and blade bar to gearbox output shaft.
3/16" Plate stump jumper	Standard round stump jumper slides over stumps, rocks, and debris.
High blade tip speed, 14,861 fpm	Ensures clean cut.
15" Laminated tailwheel	Laminated material is long lasting in rough conditions and can't go flat.
1 1/2" Heavy-duty spindle on tailwheel	Tailwheels take a beating, spindle gives the strength to protect tailwheel assembly.
Optional guarding	Protect against flying debris. Customer can choose to include single chain, double chain or rubber guarding on the front and single chain or double chain guarding on the back.

Troubleshooting Chart

Problem	Cause	Solution
Oil seal leaking	Gearbox overfilled	Drain to side plug hole
	Seals damaged	Replace seals
	Grass or wire wrapped on shaft in seal area	Check seal areas daily
Driveline yoke or cross failing	Shock load	Avoid hitting solid objects
	Needs lubrication	Lubricate every 8 hours
Driveline clutch is slipping	Scalping the ground	Raise cutting height
	Cutting too fast	Reduce travel speed
	Power take-off is engaged too fast at high engine rpm	Slowly engage power take-off at low engine rpm
	Cutting over solid objects	Avoid solid objects
Bent Driveline (NOTE: driveline should be repaired or replaced if bent)	Contacting frame	Reduce lift height in transport position
	Contacting drawbar	Reposition drawbar
	Bottoming out	Shorten driveline
	Binding up	Not lubricating enough
Driveline telescoping tube failing	Shock load	Avoid hitting solid objects
Driveline telescoping tube wearing	Needs lubrication	Lubricate every 20 hours
Blades Lock-up	Tractor has instant on power take-off	Engage power take-off at low rpm and then slowly increase engine speed to full power take-off speed. See Blade Engagement on page 28.
	Tractor has Instant off power take-off	Decrease engine speed slowly to an idle and then disengage power take-off. See Blade Disengagement on page 28.
Blades wearing excessively	Cutting on sandy ground	Raise cutting height
	Contacting ground frequently	Raise cutting height
Blades breaking	Hitting solid objects	Avoid hitting solid objects
Blades coming loose	Blades not tightened properly	Tighten blade hardware (refer to "Cutter Blade Maintenance" on page 30)
	Improper deck attitude	Lower front of deck, see page 25
Blade carrier becomes loose	Running loose in the past	Replace gearbox output shaft and blade carrier
	Blade carrier hardware not tight enough	Tighten to specified torque
Blade bolt holes worn	Blade hardware running loose	Replace blades and blade bolts if worn
Blade carrier bent	Hitting solid objects	Avoid hitting solid objects and replace blade carrier
Excessive side skid wear	Cutting height not level	Adjust cutter height
	Soil abrasive	Adjust cutter height
	Cutting too low	Adjust cutter height
Tailwheel support failing	Lowering too fast	Adjust rate of drop
	Hitting objects when turning	Reduce speed on turns
Excessive vibration	Driveline bent	Replace driveline
	Blades loose	Tighten blade bolts
	Blade carrier bent	Replace blade carrier
	Blade broken	Replace blade
	Blade will not swing	Remove and inspect blade
	Blades have unequal weight	Replace both blades

Torque Values Chart													
Bolt Size (inches)	Bolt Head Identification						Bolt Size (Metric)	Bolt Head Identification					
	 Grade 2	 Grade 5	 Grade 8					 Class 5.8	 Class 8.8	 Class 10.9			
in-tpi ¹	N · m ²	ft-lb ³	N · m	ft-lb	N · m	ft-lb	mm x pitch ⁴	N · m	ft-lb	N · m	ft-lb	N · m	ft-lb
1/4" - 20	7.4	5.6	11	8	16	12	M 5 X 0.8	4	3	6	5	9	7
1/4" - 28	8.5	6	13	10	18	14	M 6 X 1	7	5	11	8	15	11
5/16" - 18	15	11	24	17	33	25	M 8 X 1.25	17	12	26	19	36	27
5/16" - 24	17	13	26	19	37	27	M 8 X 1	18	13	28	21	39	29
3/8" - 16	27	20	42	31	59	44	M10 X 1.5	33	24	52	39	72	53
3/8" - 24	31	22	47	35	67	49	M10 X 0.75	39	29	61	45	85	62
7/16" - 14	43	32	67	49	95	70	M12 X 1.75	58	42	91	67	125	93
7/16" - 20	49	36	75	55	105	78	M12 X 1.5	60	44	95	70	130	97
1/2" - 13	66	49	105	76	145	105	M12 X 1	90	66	105	77	145	105
1/2" - 20	75	55	115	85	165	120	M14 X 2	92	68	145	105	200	150
9/16" - 12	95	70	150	110	210	155	M14 X 1.5	99	73	155	115	215	160
9/16" - 18	105	79	165	120	235	170	M16 X 2	145	105	225	165	315	230
5/8" - 11	130	97	205	150	285	210	M16 X 1.5	155	115	240	180	335	245
5/8" - 18	150	110	230	170	325	240	M18 X 2.5	195	145	310	230	405	300
3/4" - 10	235	170	360	265	510	375	M18 X 1.5	220	165	350	260	485	355
3/4" - 16	260	190	405	295	570	420	M20 X 2.5	280	205	440	325	610	450
7/8" - 9	225	165	585	430	820	605	M20 X 1.5	310	230	650	480	900	665
7/8" - 14	250	185	640	475	905	670	M24 X 3	480	355	760	560	1050	780
1" - 8	340	250	875	645	1230	910	M24 X 2	525	390	830	610	1150	845
1" - 12	370	275	955	705	1350	995	M30 X 3.5	960	705	1510	1120	2100	1550
1-1/8" - 7	480	355	1080	795	1750	1290	M30 X 2	1060	785	1680	1240	2320	1710
1-1/8" - 12	540	395	1210	890	1960	1440	M36 X 3.5	1730	1270	2650	1950	3660	2700
1-1/4" - 7	680	500	1520	1120	2460	1820	M36 X 2	1880	1380	2960	2190	4100	3220
1-1/4" - 12	750	555	1680	1240	2730	2010	¹ in-tpi = nominal thread diameter in inches-threads per inch ² N · m = newton-meters ³ ft-lb= foot pounds ⁴ mm x pitch = nominal thread diameter in millimeters x thread pitch						
1-3/8" - 6	890	655	1990	1470	3230	2380							
1-3/8" - 12	1010	745	2270	1670	3680	2710							
1-1/2" - 6	1180	870	2640	1950	4290	3160							
1-1/2" - 12	1330	980	2970	2190	4820	3560							
Torque tolerance + 0%, -15% of torquing values. Unless otherwise specified use torque values listed above.													
Additional Torque Values													
Blade Bolt Locknut						450 ft-lbs							
Blade Carrier Hub Nut						450 ft-lbs Minimum							

Warranty

Land Pride warrants to the original purchaser that this Land Pride product will be free from defects in material and workmanship beginning on the date of purchase by the end user according to the following schedule when used as intended and under normal service and conditions for personal use.

Overall Unit and Driveline: One year Parts and Labor

Gearbox: 5 years Parts and Labor

Blades, tires and driveline friction discs: Considered wear items

This Warranty is limited to the repair or replacement of any defective part by Land Pride and the installation by the dealer of any such replacement part, and does not cover common wear items. Land Pride reserves the right to inspect any equipment or parts which are claimed to have been defective in material or workmanship.

This Warranty does not apply to any part or product which in Land Pride's judgment shall have been misused or damaged by accident or lack of normal maintenance or care, or which has been repaired or altered in a way which adversely affects its performance or reliability, or which has been used for a purpose for which the product is not designed. Misuse also specifically includes failure to properly maintain oil levels, grease points, and driveline shafts.

Claims under this Warranty should be made to the dealer which originally sold the product and all warranty adjustments must be made through an authorized Land Pride dealer. Land Pride reserves the right to make changes in materials or design of the product at any time without notice.

This Warranty shall not be interpreted to render Land Pride liable for damages of any kind, direct, consequential, or contingent to property. Furthermore, Land Pride shall not be liable for damages resulting from any cause beyond its reasonable control. This Warranty does not extend to loss of crops, any expense or loss for labor, supplies, rental machinery or for any other reason.

No other warranty of any kind whatsoever, express or implied, is made with respect to this sale; and all implied warranties of merchantability and fitness for a particular purpose which exceed the obligations set forth in this written warranty are hereby disclaimed and excluded from this sale.

This Warranty is not valid unless registered with Land Pride within 30 days from the date of original purchase.

IMPORTANT: The Online Warranty Registration should be completed by the dealer at the time of purchase. This information is necessary to provide you with quality customer service.

Model Number _____

Serial Number _____



Corporate Office: P.O. Box 5060
Salina, Kansas 67402-5060 USA
www.landpride.com
